

Membrane Element

SWC4B

Performance:	Permeate Flow:	6,500 gpd (24.6 m ³ /d)
	Salt Rejection:	99.8 % (99.7 % minimum)
	Boron Rejection (Average):	95.0% [†]

Type	Configuration:	Spiral Wound
	Membrane Polymer:	Composite Polyamide
	Nominal Membrane Area:	400 ft ²

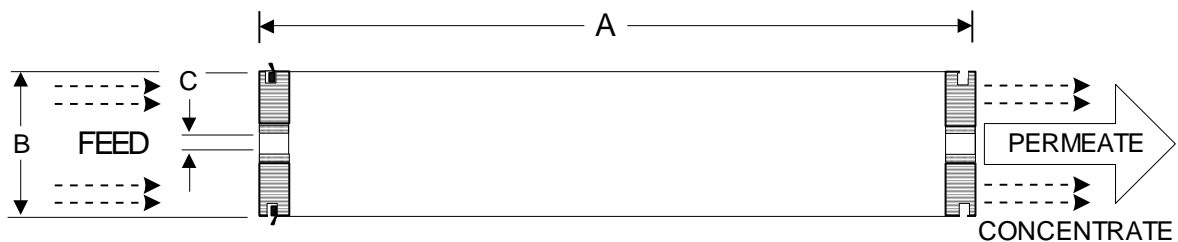
Application Data*	Maximum Applied Pressure:	1200 psig (8.27 MPa)
	Maximum Chlorine Concentration:	< 0.1 PPM
	Maximum Operating Temperature:	113 °F (45 °C)
	Feedwater pH Range:	3.0 - 10.0
	Maximum Feedwater Turbidity:	1.0 NTU
	Maximum Feedwater SDI (15 mins):	5.0
	Maximum Feed Flow:	75 GPM (17.0 m ³ /h)
	Minimum Ratio of Concentrate to Permeate Flow for any Element:	5:1
	Maximum Pressure Drop for Each Element:	10 psi

* The limitations shown here are for general use. The values may be more conservative for specific projects to ensure the best performance and longest life of the membrane.

Test Conditions

The stated performance is initial (data taken after 30 minutes of operation), based on the following conditions:

32,000 ppm NaCl
 800 psi (5.5 MPa) Applied Pressure
 77 °F (25 °C) Operating Temperature
 10% Permeate Recovery
 6.5 - 7.0 pH Range



A, inches (mm)	B, inches (mm)	C, inches (mm)	Weight, lbs. (kg)
40.0 (1016)	7.89 (200)	1.125 (28.6)	36 (16.4)

Notice: Permeate flow for individual elements may vary + or - 15 percent. All membrane elements are supplied with a brine seal, interconnector, and o-rings. Elements are vacuum sealed in a polyethylene bag containing less than 1.0% sodium meta-bisulfite solution, and then packaged in a cardboard box.

[†]When tested at standard test conditions with 5.0ppm Boron in feed solution.

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