

**Location:** United States



AMI system powers clean energy with specialized RO-EDI system

In the power generation industry, access to high-quality water for cooling purposes can be a significant challenge. AMI systems address this challenge.

## Challenge

The power generation industry heavily relies on water for cooling. Access to water supply with the required quality for cooling purposes can be challenging.

The customer, a global leader in gas power technology, is committed to engineering accessible and sustainable energy solutions.

The customer needed a robust water treatment system for their turbine inlet chilling coil condensate water.

The system needed to be shielded from direct sunlight and harsh environmental conditions.

The feed water, with a conductivity of 40 microSiemens/cm, was sourced from the plant's condensate water.

The target conductivity level for the permeate water was stringent: Less than 1 microSiemens/cm.



## Solution

Applied Membranes Inc designed and built a comprehensive **70 GPM (16 m3/h) RO-EDI** (Reverse Osmosis–Electrodeionization) system specifically designed to meet the customer's requirements:

- 95% Recovery
- RO–EDI 90%
- Final product <0.10EC (more than 10 Megaohms)

AMI system was skid-mounted, pre-packaged, and designed to be shielded from direct sunlight and adverse environmental conditions for optimal performance and longevity.

### Key Components:

- Booster feed pump
- EDI system
- Dechlorinated with SMBS injection
- Antiscalant and NaOH
- Conductivity/resistivity, flow, and pressure monitors

## Results

This project empowers Applied Membranes' dedication to advancing sustainable water treatment in the power generation sector, contributing to a cleaner, more efficient energy landscape.

**Quality assurance:** As with all AMI systems, this system underwent rigorous factory wet-testing prior to shipment, ensuring functionality and adherence to quality requirements.

**Easy integration:** Skid-mounted and prepackaged, the AMI RO-EDI system was easy to install and integrate into the customer's operations.

**Efficient operations:** By consistently producing DM water at conductivity levels below 1 microSiemens/cm, AMI system enabled the customer's plant to operate at peak efficiency.

