

EI Series Bimetal Thermometers



FEATURES

- 1% full span accuracy ASME B40.200 (ASME B40.3 Grade A)
- Maximum ambient temp. is 200°F (94°C)
- Hermetically sealed case to prevent entry of moisture, interior corrosion and coil freeze-up.
- External adjustment permits zero reset from outside the case.
- Maxivison® dial allows readability from any angle without parallax error.
- Silicone coil dampening (up to 400°F) provides vibration dampening and improves response time.
- All-welded stainless steel construction
- Heavy-Duty glass lens
- Protection IP 65
- Five year limited warranty



SPECIFICATIONS

Ashcroft®

Series: EI

Dial Sizes: 2,"3,"5" **Stem Length:** $2\frac{1}{2}$ "=24" (1)

Case & Stem: 304 stainless steel, hermetically

sealed

Stem Dia: .250"

Window: Heavy-duty glass, plastic or shatter-

proof glass optional

Dial: Maxivision®, black figures on white background

Black

Connection: Plain, pointed plain, ¼ NPT, ½ NPT,

1/ NDTi.a.

1/2 NPT union

Connection

Pointer:

Location: Everyangle, Lower, Rear -80/120°F — 200/1000°F

-50/50°C — 100/500°C

Options: Code Description

C4 Individual calibration cert.

XCS Dual scale⁽²⁾
XDM Dial marking
XNH Stainless steel tag
XNN Paper tag
XPD Plastic window
XSG Shatter proof glass
X3B %" stem dia. with ½ NPT
X02 ½ NPT when ½ NPT is standard

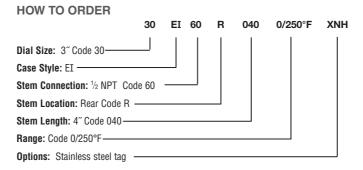
XS1 Silicone free

- (1) Special or longer length available, consult factory
- (2) Dual scale avilable with 3" and 5" case only
- (3) Only available on rear connection

Thermowells must be used on all pressure or velocity applications, to protect the stem of thermometer from corrosion and physical damage, and to facilitate removal of the thermometer without disturbing the process. Maximum ambient temperature is 200°F (95°C).

All specifications are subject to change without notice. All sales subject to standard terms and conditions. © Ashcroft Inc. 2013 02/2014

ISO 9001 REGISTERED FIRM BULLETIN BM-EI







EI Series Bimetal Thermometers

Case	Size		Stem			Stem Lengths Available			Temperature Range					
Dial	Code	Style Code	Conn.	Code	Location	Code	"S" Length (inches)	Code	°F* Fahrenheit	% Div.	Fig. Inter.	°C Celsius	% Div.	Fig. Inter.
2″	20		Plain	40					-80/120	2	20	-50/50	1	10
			Pointed	50	Rear	R			-20/120††			-20/120	2	20
			1/4 NPT	60			21/2	025	30/130††	1	10	0/50††	1	5
3″	30		½ NPT Union	42	Everyangle	Е	4 6	040 060	0/200	2	20	0/100	1	10
			½ NPT	60			9	090	0/250			10/150	2	20
			½ NPT	60	Rear Lower	R L	12 15 18 24	120	50/300		50	0/200	_	
5″	50		½ NPT Union	42	Everyangle			150 180 240	50/400 50/550	5	50	0/300†† 50/450**†	5	50
			½ NPT	60					200/700†			100/500**†		
			½ NPT	60	Rear	R			100/800†					
					Lower	L			200/1000**†	10	100			

ELD	imo	nsions											
													Weight in ounces(3)
Case Series	Dial Size		Α	В	С	D	E	G	Н	S	NPT	Hex	S – 2½″
EI	2″	Rear	23/32	3%	3/4	_	_	_ _	-	_(2)	-	11/16	4½
	_	(Plain)	(53)	(10)	(8)							7.0	.,,
EI	2″	Rear (Plain,	23/32	3/8	5/16	-	-	-	-	_(2)	-	11/16	4½
		pointed stem)	٠,	(10)	(8)								
EI	2″	Rear	23/32	¾	¾	_	-	-	-	(2)	1/4	11/16	4½
		(Threaded)	(53)	(10)	(8)								
EI	3″	Rear	35/32	19/32	¾	-	-	-	-	_(2)	1/2	7/8	7
			(80)	(15)	(8)								
EI	3″	Lower	35/32	127/32	_	2%	1/4	_	-	_(2)	1/2	7∕8	11
			(80)	(47)		(67)	(6)						
EI	3″	Everyangle	35/32	19/32	-	-	-	121/32	31/32	_(2)	1/2	7/8	10
			(80)	(15)				(42)	(89)				
EI	5″	Rear	51/32	23/32	¾	-	-	-	-	_(2)	1/2	7/8	16
			(128)	(18)	(8)								
EI	5″	Lower	51/32	1 15/16	-	3%	1/4	_	-	(2)	1/2	7/8	26
			(128)	(49)		(92)	(6)						
EI	5″	Everyangle	51/16	23/32	-	-	-	1%	321/32	_(2)	1/2	7∕8	25
			(128)	(18)				(48)	(93)				

EI Series dual scale ranges

Dual scales are available in 3" and 5" dial sizes in the following ranges:

Inner		Outer					
-80/120°F	and	-60/50°C					
-40/120°F	and	-40/50°C					
-40/160°F	and	-40/70°C					
-20/120°F	and	-30/50°C††					
0/200°F	and	-20/90°C					
0/250°F	and	-20/120°C					
30/130°F	and	0/55°C††					
50/300°F	and	10/150°C					
50/400°F	and	10/200°C					
50/550°F	and	10/290°C					
100/800°F	and	50/400°C†					
200/700°F	and	100/370°C†					
200/1000°F	and	100/550°C**†					

Overtemperature limits

Top of Range °F	Maximum				
	Over Temperature				
up to 250	100% of span				
251/550	50% of span				
551/1000	800°F **				

*Dual scale ranges available for all standard °F ranges (3" and 5"

case only)

**Satisfactory for continuous service up to 800°F or 425°C. Can be used for intermittent service from 800 to 1000°F, or 425 to 500°C. Use Ashcroft Duratemp® thermometers for ranges above and below those listed above.

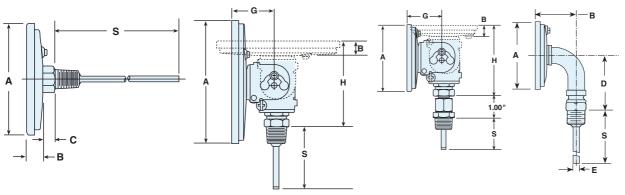
†Minimum stem length for these ranges is 4".

††Minimum stem length for lower connection and Everyangle is 4".

- 1. Figures in parenthesis () are in millimeters. All other dimensions are in inches.
 2. Standard "S" dimensions are 2½, 4, 6, 9, 12, 15, 18 and 24 inches. Standard stem diameter is ½ inch.
 3. Add 1 oz. for every 2 inches of stem length.

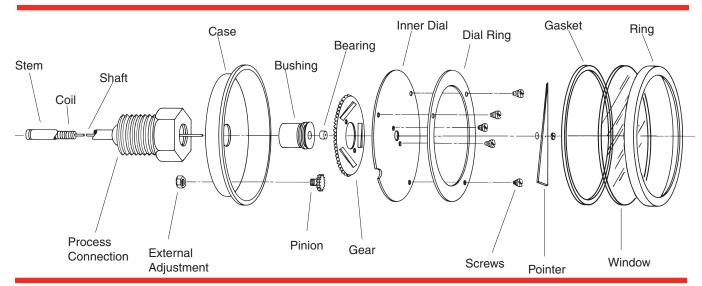
ISO 9001 BULLETIN BM-EI

DIMENSIONS





SASHCROFT



Warning: When selecting all bimetal thermometers, consider the media and the ambient operating conditions. Improper application can be detrimental to the thermometer and can cause failure and possibly personal injury or property damage. Inaccuracies resulting from improper setting of the external adjustment by the user may cause personal injury or property damage. Consult ASME B40.3 for guidance in selection and use of bimetal thermometers.

Temperature Ranges: Standard Fahrenheit and Celsius ranges have been established to encompass all normal temperature measurement requirements. A bimetal thermometer can be used at an operating temperature anywhere throughout its dial range. Provision should be made for extreme temperature conditions. No bimetal thermometer should be exposed continuously to process temperatures over 800°F (425°C).

Operating Conditions: The maximum ambient temperature of the case should be no more than 200°F (95°C); liquid-filled series 150°F (65°C). Temperatures beyond this value may cause discoloration of the dial or result in increased pressure inside the casing which would ultimately lead to failure of the window. The lowest ambient temperature should not exceed -40°F (-40°C).

Thermowells: Thermowells must be used on any application where the stem of the bimetal thermometer may be exposed to pressure, corrosive fluids or high velocity. Additionally, the use of a thermowell permits instrument interchange or calibration check without disturbing or closing down the process.

Pointers: The pointers are balanced to close tolerances, and the paint finishes are controlled to assure long-term stability under adverse ultraviolet conditions.

Cases: There are three case styles. The Cl series has no adjustment but is hermetically sealed. The hermetic seal prevents

entry of moisture into the casing, minimizing the possibility of icing or fogging inside the case. The EL series provides the same features as the El plus the added benefit of liquid filling which prolongs instrument life. Potential wear problems caused by excessive vibration are minimized through dampening, and the liquid medium improves readability. The instruments are leak-tested to ensure the integrity of the joints. Case and stem material is 304 stainless steel.

Coils: The bimetallic coils are carefully wound and inspected. Each is heat treated for optimum stability and overtemperature capability.

Bearings: The bearings are made of Teflon or other low-friction material.

Shafts: Shafts are made of specially drawn stainless steel wire with a very smooth finish.

Dials: The dials are based on computercalculated temperature deflection data and have the Maxivision® format to minimize parallax error.

Windows: The standard window on EI and CI series are heavy-duty glass. Plastic and shatterproof glass are optional. The standard window on EL series is polycarbonate. No other options are available.

The complete line of Ashcroft® industrial bimetal thermometers and accessories provides quality choices for your temperature applications. There is a long history of superior quality in engineering, manufacturing and customer service of these products. Each Ashcroft industrial bimetal thermometer is backed by a limited five year warranty.

Each instrument is manufactured to a standard accuracy of 1% of span (ASME B40.3, Grade A) traceable to the National Institute of Standards and Technology (NIST). The bimetal coils are heat treated for stability and overtemperature capability. A single helix is used to reduce lag time. The bearings are made of a low-friction long-life material. The shafts are made of

specially drawn stainless steel with a very smooth finish. All joints are welded, and the weld between the stem and the outlet is located at the bottom of the threads to eliminate the possibility of crevice corrosion.

Silicone dampening is included for improved vibration resistance. The Ashcroft Maxivision® dial eliminates parallax error by placing the pointer in the same plane as the graduations. The dial can be rotated 360 degrees and can be angled 180 degrees with the Everyangle™ connection.

Everyangle – Case Connection: The Ashcroft Everyangle industrial bimetal thermometer dial face with Maxivision dial can be rotated 360 degrees and angled 180 degrees. It is available in the El and EL (5" only in EL) series with either a threaded or compression type union connection.

This design provides maximum utility. Since the entire case can be rotated and angled, the instrument can be installed almost anywhere and adjusted so that the dial face can be easily read.



