

Data Sheet



Seawater Reverse Osmosis (RO) Membranes
LG SW 440 SR



Overview

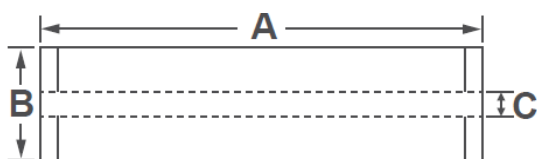
LG Chem's NanoH₂O™ seawater RO membranes, incorporated with innovative Thin Film Nanocomposite (TFN) technology, reduce the cost of desalination while delivering superior water quality. Our seawater RO membranes provide industry leading salt rejection and produce 20% more flow than membranes manufactured with conventional technologies. We continue to leverage the technological advantages of our seawater RO membranes to expand our market share accruing more than 1,000 Million Liter per Day (MLD) projects backlog for the last two years.

LG SW SR (Super Rejection) membranes offer the highest rejection for the best product water quality; suitable for high salinity seawater applications.

Product Specifications

| Active Membrane Area, ft ² (m ²) | Permeate flow rate, GPD (m ³ /d) | Stabilized Salt Rejection, % | Minimum Salt Rejection, % | Boron Rejection, % | Feed Spacer, mil |
|---|---|------------------------------|---------------------------|--------------------|------------------|
| 440 (41) | 6,600 (25.0) | 99.85 | 99.7 | 93 | 28 |

Test Conditions : 32,000 ppm NaCl at 25°C (77°F), 800 psi (55 bar), pH 8, Recovery 8%. Permeate flows for individual elements may vary +/-15%.



| A, mm (in.) | B, mm (in.) | C, mm (in.) | Weight, kg (lbs.) |
|-------------|-------------|--------------|-------------------|
| 1,016 (40) | 200 (7.9) | 28.6 (1.125) | 16 (35) |

Operating Specifications

| | |
|--|-------------------------------|
| Max. Applied pressure | 1,200 psi (82.7 bar) |
| Max. Chlorine concentration | < 0.1 ppm |
| Max. Operating temperature | 45°C (113°F) |
| pH Range, Continuous (Cleaning) | 2-11 (2-13) |
| Max. Feedwater turbidity | 1.0 NTU |
| Max. Feedwater SDI (15 mins) | 5.0 |
| Max. Feed flow | 75 gpm (17 m ³ /h) |
| Min. Ratio of concentrate to permeate flow for any element | 5 : 1 |
| Max. Pressure drop (ΔP) for each element | 15 psi (1.0 bar) |

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