

Manual for Installation, Operation, and Maintenance of **6 Stage Point of Use Alkaline Mineral RO Drinking Water System**



AAA-ROPH-50

About Your RO Water Treatment System

Thank you for your purchase of the AMI home RO reverse osmosis water treatment system. This drinking water system has been designed for quick and simple installation and maintenance. By carefully reading this instruction manual and following the operational guidelines you will ensure a successful installation and reliable operation. Routine maintenance is essential to the longevity and performance of the system. Filters should be changed every three to six months depending on the quality of the feed water supply.

⚠ Notice: *Please read this entire service guide prior to beginning installation.*

6 Stages of Water Treatment

Stage 1: Sediment Filter Cartridge

Replace every 3-6 months

The first filter the water passes through is a five micron filter cartridge. This cartridge removes sediment including dirt, sand, rust, grit, and other suspended matter from water. This protects the rest of the filtration stages and equipment from damage and clogging due to buildup of sediment.

Stage 2 & 3: Carbon Block Filter Cartridges

Replace every 3-6 months

Next, the water passes through two stages of carbon filters to remove chlorine, chemicals, and objectionable tastes and odors from water. These filters also protect the membrane from exposure to chlorine, which would damage the membrane.

Stage 4: Reverse Osmosis Membrane

Replace every 12 months

The fourth stage is the reverse osmosis membrane, which is the heart of the RO system. The RO membrane substantially reduces the total dissolved solids (TDS) from the water, including arsenic, barium, cadmium, chromium (hexavalent), chromium (trivalent), copper, turbidity, fluoride, lead, radium 226/228, and selenium, while washing the rejected contaminants down the drain. The treated water is directed to the storage tank.

Stage 5: Post Carbon Filter

Replace every 3-6 months

The last stage of filtration occurs as the water flows from the storage tank directly before being dispensed from the faucet. The in-line carbon post filter (also known as polishing filter) removes any remaining tastes or odors from the water, improving the flavor.

Stage 6: Alkaline Mineral Cartridge

Replace every 3-6 months

After being filtered, water is passed through the mineral cartridge and is enriched with natural microelements such as calcium and magnesium to water to create a mineralized, pH-balanced result with natural calcium and magnesium ions.

⚠ Notice: *Replacement frequency varies based upon incoming water quality and use patterns. Generally speaking, filters should be changed when there is a loss of performance or after an extended period of non-use.*

System On/Off Valves

Your RO System is equipped with two on/off ball valves. The system feed valve (to be installed into the cold water supply line) can be used to turn the water to the system on and off for maintenance without disrupting the water supply to the sink. The tank valve can also be closed to prevent water in the tank from draining out during maintenance. Both can be opened by turning counterclockwise, and closed by turning clockwise.



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Conditions for Operation

Source Water Supply	
Community/Private	Non-Chlorinated or chlorinated as long as the carbon filters (standard) are in place and replaced every 6 months. Chlorine will damage membranes if not removed properly.
System Pressure	45 psi minimum - 80 psi maximum For pressure below 45 psi, a booster pump is necessary to raise the incoming water pressure and improve the RO efficiency.
Temperature	41 – 104°F (5 – 40°C) (This RO system is NOT designed for HOT water). The RO process will be slightly faster the warmer the source water is and vice versa.
Maximum Supply TDS Level	1500 ppm (mg/L)

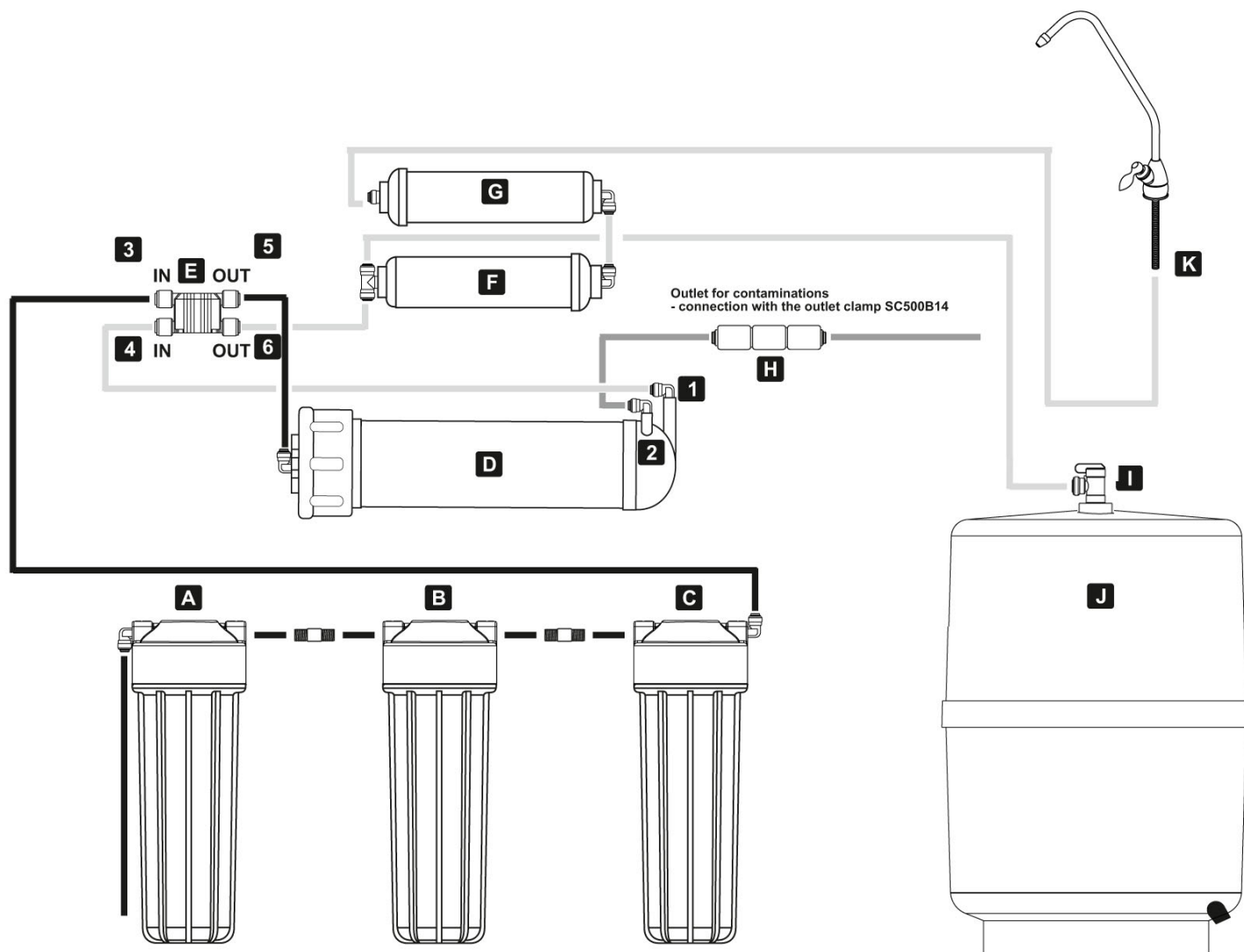
Warnings



- System must be installed indoor away from possible environmental damage including hot/cold weather and direct sunlight.
- Never use hot water or allow the unit to freeze.
- Avoid hitting, dropping, or dragging the system as this can cause cracks and leaks.
- Only use this system on potable water supplies. Do not use this system where the water is microbiologically unsafe or of unknown quality without adequate disinfection before or after system.
- Incorrect installation or operation will void the warranty.
- Excessive incoming water pressure can cause leaks, flooding and property damage. It is highly recommended to monitor your home's incoming water pressure over a period of 24 hours to determine if a pressure regulator is required.
- Manufacturer assumes no responsibility for damages incurred through improper installation or use of these products.
- Ensure that all tubing and fittings used for RO product water are poly material, and not copper. Due to RO product water being very pure, it can leach the minerals from copper tubing which will cause a metallic taste in the water or ice and cause the copper tubing to develop pinhole leaks over time.
- Installation needs to comply with state and local laws and regulations.
- This reverse osmosis system contains a replaceable treatment component critical for effective reduction of total dissolved solids. The product water shall be tested periodically to verify that system is performing satisfactorily.
- Important! Please TURN OFF the main cold water supply to the RO system when the unit is not in use during a vacation or extended leave. During very cold or freezing weather conditions, please also TURN OFF the main cold water supply and completely drain all of the water from the RO system and water storage tank.

System Flow Diagram

A	Water supply to the first housing	J	Faucet
B	Water supply to the second housing	1	Clean Water Outlet
C	Water supply to the third housing	2	Pollutants Outlet
D	Housing with the RO Membrane	3	Water Supply to the 4-way valve from the elbow connector “OUT” in the third housing
E	Four-way Valve	4	Clean water supply to the 4-way valve through the membrane
F	In-Line Cartridge with Activated Carbon	5	Water outlet from the valve to the membrane
G	Alkaline Mineral Cartridge	6	Clean water outlet from the valve to the in-line cartridge with activated carbon
H	Flow Restrictor		
I	Tank Valve		
J	Tank		



Preparing For Installation

Components Included

Open the box and remove all of the components. Inspect them to ensure nothing was damaged during shipping. If any part is cracked or broken, please immediately contact our Customer Support. Identify and get familiar with the components. Check the following list of components to ensure that all parts are packed with your system.

 <p>RO Assembly</p>	 <p>Pre-Filter Housing Sumps</p>	 <p>Pre-Filter Cartridges</p>
 <p>Storage Tank</p>	 <p>RO Faucet w/ Installation Kit</p>	 <p>3/8" Feed Water Adapter Valve with 1/2" Connection Adapters</p>
 <p>Color-Coded Tubing Set</p>	 <p>Drain Saddle 1/4"</p>	 <p>Tank Valve</p>
 <p>Housing Wrench</p>	 <p>Spare O-Rings and Fittings</p>	

System Component Identification

RO Unit

Top Part Components

Alkaline Mineral Cartridge
Post Carbon (T33) Filter
RO Membrane Filter

Bottom Part Components

Filter Housings
Sediment Filter
CTO Carbon Block Filters (2)



1. Sediment filter (1st stage filter)
2. Carbon filter (2nd stage filter)
3. Carbon filter (3rd stage filter)
4. Bracket
5. RO Membrane in Housing
6. Post carbon filter
7. Alkaline Minerals
8. Pressure storage tank
9. Faucet

Recommended Tool List:

Have the below tools on hand before beginning installation. These are not included with the system.

- Variable speed drill with three bits: $\frac{1}{8}$ " & $\frac{1}{4}$ " (for drilling a hole on PVC drain pipe), $\frac{1}{2}$ " hollow diamond (for drilling a hole on countertop for drinking faucet).
- $\frac{1}{2}$ " and $\frac{7}{16}$ " open-end wrenches (or two adjustable wrenches)
- Phillips screwdriver
- Utility knife
- Teflon tape
- Masking tape or duct tape

Determine Installation Location

- **Space:** Make sure there is sufficient space under the counter for installation (an area of about **16”L x 6”W x 18”H** for the system, **11”D x 18”H** for tank).

The RO system is best installed under the kitchen sink. But if that is not feasible you can install the system anywhere where there is a cold water supply with sufficient water pressure for the chosen RO model, and an outlet to drain off the drain water from the system. Avoid locations where the system might come in contact with hot water pipes or other hazards.

- **Mounting:** No need to mount the RO system on the wall. The RO system can stand in the sink cabinet without mounting, this makes future filter change easy and convenient. If you prefer to mount the system to the wall, please make sure it can be taken down easily for filter replacement.

Determine the location of the cold water feed line to use for the system supply.



Notice:

Accidentally hooking up the system to the hot water supply line will permanently damage the membrane (see conditions for operation). To assure you are using the cold water line, turn on both the hot and cold faucet. After the water is warm to the touch, feel the pipes under the sink. It will be easy to identify the hot and cold pipes.

Determine the location for the faucet. Check to see that drilling the faucet hole will not damage pipes or wires running underneath the sink.

Determine the location for the storage tank. A maximum distance from tank to faucet of 15 feet is possible (additional tubing will be needed). The system will produce a faster flow at the faucet with the shortest tubing run from tank to faucet. The storage tank can lay on its side if needed.

Assemble Filter Housings onto System Manifold

Note: The RO Membrane Element has already been pre-installed

Remove plastic/paper wrappings on the 3 filters and housings, put filters into the 3 housings, and assemble the housings onto the main system as follows:

1. Stand the 3 housings upright. Make sure each housing has a rubber O-ring in its groove.
2. Put the sediment filter into the “1st stage” housing on the right. Put the CTO filters into the “2nd and 3rd stage” housing in the middle and left.
3. Starting from the 3rd stage housing on the left, hand twist the housing onto the main system turning counterclockwise, one by one, for all 3 housings.
4. Use the wrench provided to completely tighten the housing starting from 1st-stage. Repeat this step for the 2nd stage housing in the middle, and for the 3rd stage housing on the left.

Note: For some people it is easier to use the wrench with the system laid down (face up).



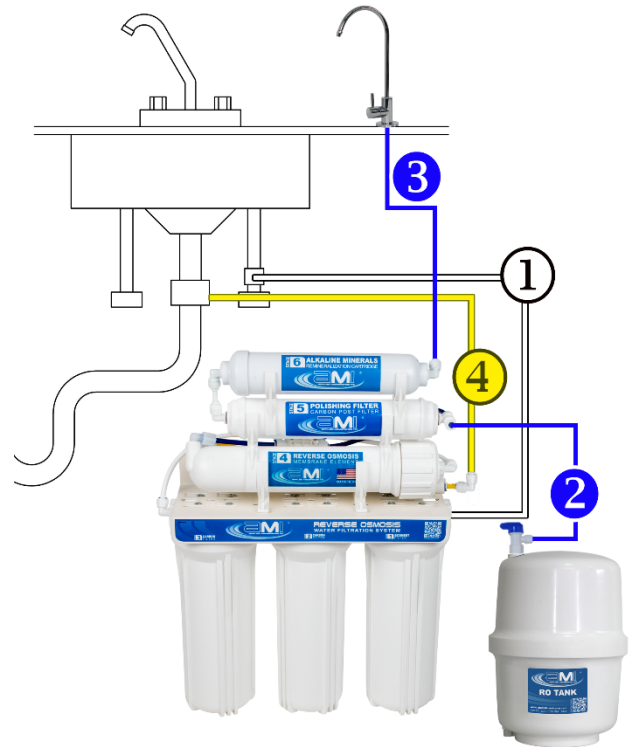
Prepare Tubing

Notice: Make your cuts against a flat cutting surface with a razor blade, or use a tube cutter. Tubing cuts must be perfectly straight or the tube may fail to lock into fittings and cause leaking.

- When cutting tube lengths, it is important to ensure the system is accessible for maintenance. During installation and measuring, it is recommended to complete all of the tubing connections to the system with the system in front of the cabinet (before mounting) to allow enough slack for easy removal of the system for easier maintenance.

Measure and cut (4) lengths of tubing in the appropriate lengths for:

- 1 Feed line (cold water) to system pre-filter inlet
(White Tube)
- 2 Post filter inlet (tee) to tank
(Blue Tube)
- 3 Alkaline filter outlet (elbow) to faucet
(Blue Tube)
- 4 Membrane outlet flow restrictor to drain
(Yellow Tube)



Quick Connect Fittings & Tubing Connections

To ensure a secure seal using quick connect fittings:

- Cut tubing** with the end square. An angled cut or distortion of the tubing will not provide an efficient seal and may cause leaks.
- Remove blue locking clip** from fitting before installing tubing. Push down on the fitting collet and remove the plug. Keep the clip. The plug may be discarded.
- Push the tubing into the fitting**, to the pipe stop. The collet (gripper) has teeth which hold the tubing firmly in position while the 'O' Ring provides a permanent leak proof seal.
- Check the Seal:** Pull on the tubing to check it is secure. It is good practice to test the system prior to leaving site and/or before use.
- Replace blue locking clip** after tubing is installed.
- To Disconnect:** Ensure system is depressurized before removing fittings. Remove the locking clip. Push in the collet against the face of the fitting. With the collet held in this position the tube can be removed. The fitting can then be re-used.



Step 1 - Drill a Hole into the Sink for the Faucet



Notice:

There are several options which do not require drilling. Check to see if any of these are feasible before proceeding to drill. If you do not require drilling for your installation, proceed to step 2.

a) Spare hole: If there is a spare hole in the sink covered by a chrome cover, simply remove the chrome cover and install the RO faucet there.

b) Spray hose: If the spray hose is not in use, remove the hose, and mount the RO faucet there. Remember to plug up the outlet under the main faucet. If the spray hose uses a diverter at the base of the spout, be sure to remove it to avoid trouble later on.

c) Hanging faucet: If drilling a hole is not feasible (i.e. rental home, drill tool not available etc.), the faucet can just hang on the cabinet door or wherever that is convenient. Be creative!



Notice:

Manufacturer assumes no responsibility for damages resulting from installing faucets into any surface. It is recommended to use a licensed contractor for this step.

For this, step, you will need:

- Masking tape or duct tape
- Variable speed drill with 1/8" and 7/16" drill bits
- 1/2" hole saw bit for faucet opening – appropriate for the surface you are drilling

Determine the desired location for your RO Faucet

When drilling a hole for the RO faucet, choose a location that looks good, works well, and is most convenient for dispensing pure water. An ample flat area is required for the faucet base so that the faucet can be drawn down tightly. The faucet may be installed on any flat surface at least 2" in diameter. Check the underside of the location for interference. The standard faucet that is supplied with the system requires a 1/2" diameter hole. The optional air-gap faucet requires a larger hole of 3/4" to allow for the additional tubing connections required.

Stainless Steel Sinks

Begin by placing a piece of masking tape or duct tape on the determined location where the hole is to be drilled. Make a small indent to mark the desired drilling location using a center punch. Drill a pilot hole with a 1/8" metal drill bit. Enlarge the hole using a 1/4" metal drill bit, using factory approved method or approved plumbing practice.

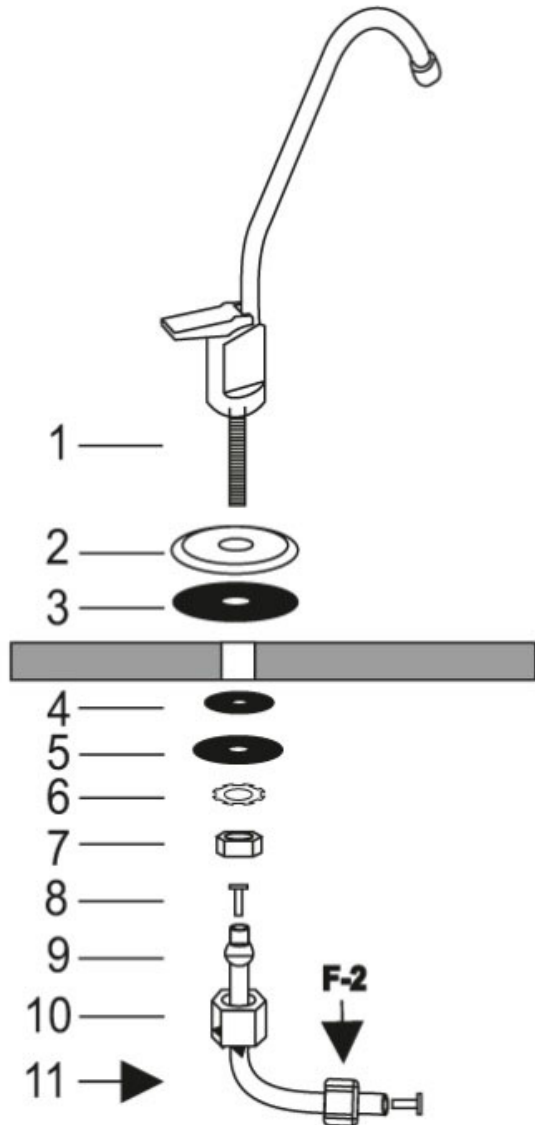
Porcelain/Enamel Sinks or Tile Countertop

Sinks of this type are very easy to damage due to the nature of the materials of construction. A successful installation into these sinks requires a knowledgeable technician with the proper cutting tools. We strongly recommend the use of a "Relton" type device. Follow the directions that accompany the tool carefully.

Step 2 - Faucet Installation

For this step, you will need:

- Faucet assembly kit included with System
- Blue Tubing, cut to the appropriate length
- Wrench



Install the faucet onto the countertop/sink:

- Find and identify all of the parts in the faucet bag, as shown in the diagram.
- Add the metal washer (2), and then the rubber seal (3) onto the threaded nozzle of the faucet (1).
- Place the faucet nozzle through the previously drilled hole in the countertop or sink top, and let it rest on the sink top.
- From the underside of the sink, slide the washers onto the threaded stem as shown in the diagram.
 - (4) & (5) - made of rubber
 - (6) - made of metal
- Secure the assembly by threading on the locking nut (7).
- Check the orientation and alignment of the faucet and washers, adjust as necessary, then use a wrench to tighten the locking nut securely

⚠ Notice: Do not overtighten fittings.

Install the Tubing

- Slide the metal nut (10) over the end of the tubing with the threads facing up.
- Add the plastic clamp (9).
- Press the plastic insert (8) into the end of the tubing.
- Slide the tubing (until it stops) inside the faucet nozzle and screw it in by hand with the nut that was placed on the tubing earlier (10).
- Connect the other end of the tubing to the elbow in the “out” end of the alkaline filter.



Step 3 - Drain Saddle Installation

⚠ Notice: Some states require the use of an air gap faucet. Check your local plumbing code to assure compliance.

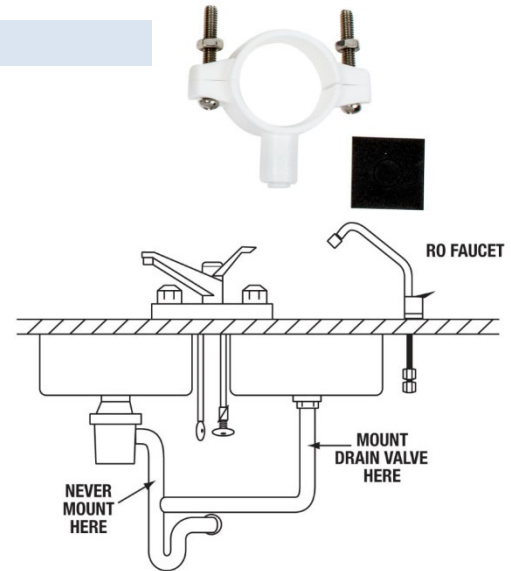
For this step you will need:

- Masking tape or duct tape
- Variable speed drill w/ 1/8" and 1/4" drill bits
- Phillips Screwdriver
- Drain saddle assembly supplied with system
- Yellow tubing cut to appropriate length

Select Location for Drain Saddle Installation

Select a location for the drain hole based on the design of the plumbing. It should be installed above the trap and on the vertical or horizontal tail piece. To avoid possible drainage noise, mount drain line as low as possible on the vertical tailpiece.

⚠ Notice: Do not install downstream of a garbage disposal, as this can cause contamination and system fouling.



Drill a 1/4" Hole in the Drain Pipe

Starting with the 1/8" drill bit, drill a 1/8" hole in the drain pipe. Use the 1/4" drill bit to enlarge the hole. Clean the debris from the pipe and the hole before continuing.

⚠ Notice: Take extreme caution to not drill through to the other side of the drain pipe.

Install the Drain Clamp

- Apply the foam gasket inside the front half of the drain saddle: Punch out the cut-out hole in the center of the pad, remove the adhesive backing, and adhere to the inside of the drain saddle, ensuring the holes are aligned.
- Place one half of the plastic drain saddle assembly on each side of the drain pipe with the fitting, and clamp loosely using the nuts and bolts included.
- Align the hole drilled in the drain pipe with the hole in the drain saddle. **Make sure to align the drain saddle hole to the drilled hole perfectly.** Mis-aligning these two holes will block the drain water and cause membrane damage. A drill bit or other long narrow object may be used to help align correctly.
- Use Phillips screwdriver to tighten the clamp. Avoid over-tightening.

Connect Drain Line to RO System Reject Line

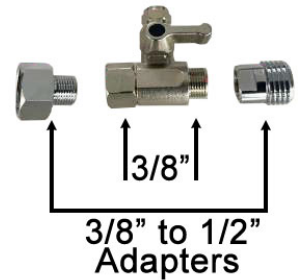
- Insert the yellow tubing to the pipe stop in the quick connect fitting on the drain line and check the seal.
- Connect the other end of the yellow tubing to the flow restrictor outlet coming from the membrane brine port.



Step 4 – System Feed Line Installation

For this step you will need:

- ½" and 7/16" open-end wrenches (or two adjustable wrenches)
- Teflon Tape
- Feed Adapter Valve Kit
- White Tubing



Locate and Turn Off the Cold Water Supply

- Locate the valve in the cold water feed line you use for the supply.



Notice:

Accidentally hooking up the system to the hot water supply line will permanently damage the membrane (see conditions for operation). To assure you are using the cold water line, turn on both the hot and cold faucet. After the water is warm to the touch, feel the pipes under the sink. It will be easy to identify the hot and cold pipes.

- Close the cold water valve.
- Turn on the sink faucet to drain water and relieve pressure from the lines.
- If no shut off valve is located under the sink, or if water continues to come out of the faucet, turn off the main supply at the entry to the house, then turn on the sink faucet to drain water and relieve pressure from the lines.

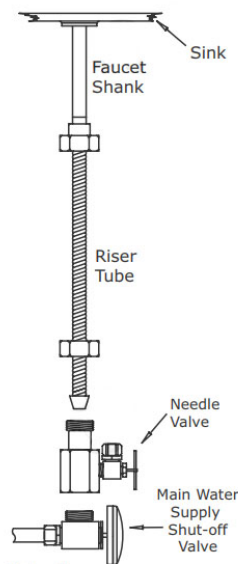
Assemble the Ball Valve & Adapter Kit

- Use Teflon tape to wrap the threads of the adapter – approximately 3 wraps.
- If your cold water feed line is ½", use the ¾" to ½" adapters provided.
 - If your feed line is ¾", you do not need these adapters.

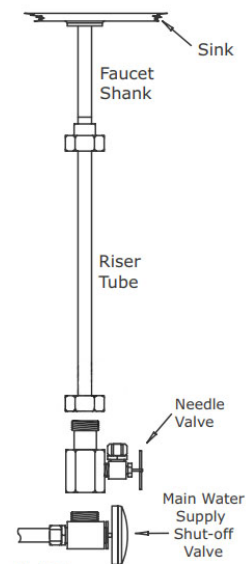
Install the Feed Adapter into the Cold Water Supply

- Wrap the slip joint adapter with Teflon tape, approximately 3 wraps.
- **For Flex Line:** Loosen nut and separate cold water riser tube from faucet shank. Gently bend riser tube so that slip joint fits onto faucet shank. Make sure the flat washer is on top and the cone washer is on the bottom. Reinstall riser tubes onto slip joint adapter and tighten.
- **For Solid Copper Riser Tube:** Same procedure as flex tubing except you must cut a piece of the riser tube about ¾" to 1" so the slip joint adapter can fit between faucet and riser tube.

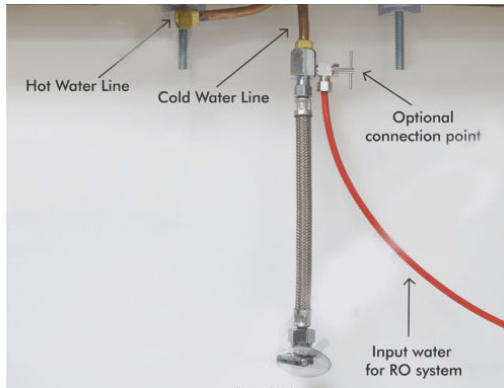
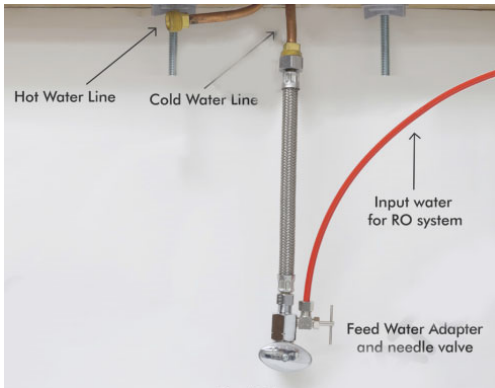
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For Flexible Line



For Solid Line



Connect the Feed Line Tubing

- Unscrew the nut from the ball valve. Slide the nut onto the tubing, threaded sides facing the end of the tubing.
- Feed the nipple on the ball valve into the tubing, pushing the tubing until it slides over the lip.
- Slide the nut to the threads on the ball valve, and tighten the nut down over the tubing.
- Use a wrench to tighten ¼ turn past finger-tight.
- Connect the other end of the tubing to the feed port on the RO System.



Step 5 – Installing the RO Storage Tank

For this step you will need:

- Storage Tank
- Tank Valve
- Blue Tubing cut to the appropriate length.



Notice: *Do not tamper with the air valve on the low side of the storage tank. It has been factory charged to 8psi and covered with a black cap.*



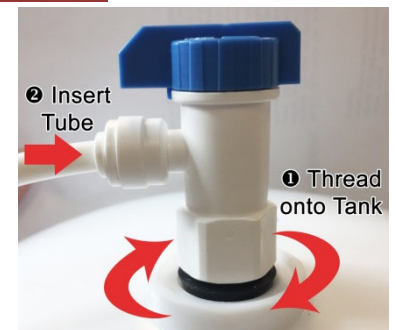
Install the Tank Valve & Tubing

- Remove the blue cap on top of the tank to expose the threaded in/out connection. Connect the tank ball valve by threading onto the fitting. Do not over-tighten.



Notice: *Do not add Teflon tape to the tank fitting. This will prevent seals from engaging and may cause leaking.*

- Insert the tubing into the quick connect fitting on the ball valve.
- Connect the other end of the tubing to the inlet tee of the post-carbon filter on the RO system.






Additional Point of Use Connection (Optional)

⚠ Notice: *Ensure that all tubing and fittings used for RO product water are poly material, and not copper. Due to RO product water being very pure, it can leach the minerals from copper tubing which will cause a metallic taste in the water or ice and cause the copper tubing to develop pinhole leaks over time.*

An additional connection may be made to other equipment such as an icemaker, refrigerator, coffeemaker, or other equipment. This requires an additional tee fitting and extra tubing. It is also strongly recommended to install an in-line ball valve between the RO system and the equipment, to be closed during startup and maintenance.

Suggested Parts

1/4" Union Tee	1/4" Tubing (10 Feet)	1/4" In-Line Ball Valve
		
Part Number: PI0208S	Part Number: TUBE-10FT-14-WH	Part Number: PPSV040808W

Installation

- Cut tubing between the faucet and the outlet of the post-filter. Insert the line into both branches of the tee.
- Run line from the stem of the tee to the equipment and connect according to manufacturer's instructions.
- Install the ball valve in an accessible location on the line by cutting the line and inserting the tubing into both sides of the ball valve.

System Mounting

Wall mounting is optional for this system. Dry wall anchors and screws may be included with the system, but check for the appropriate mounting equipment needed for your mounting surface.

- Mark screw locations at the desired positions. Use the two holes on the back of the RO System mounting bracket for marker guides.
- Screw the screws into the mounting wall on the marked positions. Use an anchoring device appropriate for the type of material you are screwing into.
- Hang the purification system onto the screws by the holes on the back of the unit.

Turning the System On for the First Time

Make sure all water supply and drain line connections are secure and free from leaks.

Slowly turn on the cold water supply valve. Then slowly turn the feed valve counterclockwise until fully open (the handle should be in line with the tubing as it enters the connection).

Check for leaks! If any leaks occur, turn off the cold water supply and feed valve, and fix the leaks as needed. (Tighten nuts, re-seat quick connect tube connections, and/or apply more thread tape as needed.)

Turn storage tank valve one quarter turn counterclockwise to open the valve (the handle should be in line with the tubing as it enters the connection).

Open the product water faucet and let the water flow until all the air has been expelled from the system. This will take about an hour.

Close the product water faucet. In 30 minutes, check the system and connections for leaks and correct if necessary.



Do Not Use the First Two Reservoirs of Water

Allow the reservoir to fill for 4-6 hours. Dispense this water to drain. This process removes the factory installed sanitizing solution from the entire system and sends it to the drain. Repeat this process one more time. Allow the tank to fill for 4-6 hours and dispense this water to the drain. Do not drink this water!



Notice:

Air bubbles may be present in the product water after initial system startup, causing a milky color in the water. This is normal and safe to drink. The air bubbles will disappear within a few days of regular use.



Notice:






Check back frequently in the first 24 hours to ensure no leaking has occurred.

Replacement Parts












Unopened filters can be stored for several years if kept in an airtight container to prevent them from absorbing air. Store in a cool, dry, dark place (avoid heat and moisture contamination).



Scan to Order

<p>Sediment Pre-Filter, 5 Micron. Stage 1</p> <p>Model: H-F1005CF Qty. 1 Per System Replace every 3-6 months</p> 	<p>Carbon Pre-Filter, Extruded Carbon Stage 2 & 3</p> <p>Model: H-F2510AC Qty. 2 Per System Replace every 3-6 months</p> 	<p>Replacement Filter Kits:</p> <ul style="list-style-type: none"> • RFK-N: Pre & Post Filters • RFK-5-PRE: Pre-Filters Only • RFK-N-50: One complete set of all filters and membrane. • RFK-N50-YEAR: One Year supply of filters.
<p>Membrane Element Stage 4</p> <p>Model: M-T1812A50 Qty. 1 Per System Replace every 12 months</p> 	<p>Carbon Post-Filter, GAC Inline Stage 5</p> <p>Model: H-F1032-43A Qty. 1 Per System Replace every 3-6 months</p> 	<p>Alkaline Mineral Cartridge Stage 6</p> <p>Model: H-F10ALK-14 Qty. 1 Per System Replace every 3-6 months</p> 

Other Replacement Components

Part	Image	Part	Image	Part	Image
<p>H-H14FWWQC Filter Housing Standard 10" White, 1/4" QC</p> 		<p>H-T5000 Faucet, Non-Airgap, Long-Reach</p> 		<p>TUBE-10FT-14-WH White Tubing 10 foot pack</p> 	
<p>PV2012PME Membrane Housing 1/8" FNPT</p> 		<p>H-V1050W-QC Auto Shut-Off Valve</p> 		<p>PN-4-P 1/4" Hex Nipple (connects filter housing to filter housing)</p> 	
<p>H-S4010ANW Storage Tank 3.2 gallon <i>Requires new tank valve: PPSV500822W</i></p> 		<p>H-S3200TV Tank Shut-Off Valve (For tank included in system)</p> 		<p>F-4MBT44QC 1/4" Male to 1/4"QC Branch Tee (for post filter inlet)</p> 	
<p>H-R2068QC 50 GPD Flow Restrictor</p> <p>H-R1000QC 100 GPD Flow Restrictor</p> 		<p>H-V1010-38-12 3/8" Feed Connector & Valve with 1/2" Adapters</p> 		<p>PI480822S Elbow Fitting 1/4" MNPT x 1/4" QC (for filter housings & post filter outlet)</p> 	
<p>H-J2021KW Clip, Membrane Housing to In-line Filter</p> 		<p>H-D3000M Drain Saddle</p> 		<p>PI480821S Elbow Fitting 1/8" MNPT x 1/4" QC (for membrane housing)</p> 	
<p>H-J2025PW Clip, Membrane Housing to Bracket</p> 		<p>H-C9200FWWA Wrench for Filter Housing</p> 		<p>H-V1003 Check Valve, installed in 1/4" Elbow (membrane permeate)</p> 	
		<p>H-H14FWWQC-OR O-Ring for Filter Housing.</p> 		<p>H-B2031W Mounting Bracket</p> 	

System Maintenance



Notice:

If your RO system is connected to an icemaker or other equipment, you must turn off the connection to the equipment before performing any maintenance.

Filter Replacement Instructions

All pre and post-filters should be replaced every 3-6 months.

Before starting, shut off cold water supply to unit. Lift the handle on the faucet to drain out the storage tank completely and allow the system to stand for 10 minutes in order to fully decompress the tank, reserving some of the RO water to use to rinse the filter housings. Leave the faucet open until the filter change is complete.

1. Remove pre-filters from filter housings. Use a filter wrench if the housings are too tight.
2. Discard used filters, but save o-rings for re-use.
3. Clean inside of all housings with a mild soap solution, and then rinse with RO water.
4. Lubricate the o-ring and replace in filter housing.
5. Insert the new filters into the appropriate housings and replace the housings onto the system.
6. Disconnect the post-filters by removing the fittings on either end. Replace with new post-filters and re-use the existing fittings.
7. (If replacing the membrane as well, skip this step and proceed to the next section.) Follow the normal Start-up Procedures. (Drain the first tank of water after changing the filters before drinking.)

Membrane Replacement Instructions

The membrane should be replaced every 1-2 years, depending on the water quality.

Before starting, shut off the cold water supply to the unit. Lift the handle on the faucet to drain out the storage tank completely and allow the system to stand for 10 minutes in order to fully decompress the tank. Leave the faucet open until the membrane change is complete.

1. Unscrew the fitting to the cap of the membrane housing. Use the membrane wrench if the cap is too tight.
2. Using pliers, pull out the old membrane from the housing.
3. Remove the new membrane from its bag.
4. Insert the membrane in the housing in the same direction as the old membrane.
5. Push the membrane firmly into the housing until it seats on the far end.
6. Screw the housing cap back on, making sure the o-ring is positioned correctly.
7. Screw the fitting (with tubing) back onto the housing.
8. The system is ready. Turn on the water supply. Check for any leaks.
9. Drain the first two tanks of water before drinking.

Sanitizing

We recommend sanitizing the system at least once a year. This can be done while changing your filters. Shut down the system. If you have an icemaker hook-up installed, be sure the ball valve in the line to the refrigerator is in the closed position during this procedure. Open the faucet to drain the system, including the tank. Remove the pre-filter cartridges and RO Membrane from the system, leaving the old post-filter cartridge in place. Wash the internal filter housing & membrane housing areas with warm soapy water and rinse well to remove the soap. Pour about ¼ teaspoon of Hydrogen Peroxide or household bleach into each filter housing and replace housings on the RO system. Open the feed water valve and open the RO faucet until water flows freely from the spout. Close the faucet and hold the solution in the system for a minimum of 10 minutes. Drain the tank completely, close the faucet to allow tank to fill again, and then drain again. Replace filters and membrane as indicated in the replacement instructions. The post filter should be changed after sanitizing the system.

Troubleshooting Chart

Symptom	Possible Cause	Remedy
No water in the storage tank	Filter Cartridges have clogged.	Replace filter cartridges as indicated in maintenance section.
	System Feed Valve and/or Tank Valve Closed	Ensure the cold water supply, feed valve, and tank valve are in the fully open position.
	No pressure in storage tank.	Check pressure with pressure gauge. Refill or reduce pressure to max 8 psi. Note: Tank must be empty of water when checking the air pressure.
	Automatic shut-off valve malfunctioning.	Check lines to valve for correct hook-up and check water running into the drain. Replace if necessary.
	Kinked lines.	Straighten lines if necessary.
Getting low flow	Incoming water pressure too low.	Check source of feedwater (city water, well water, etc.) for pressure. A booster pump may be required.
	Change in feedwater temperature.	The reverse osmosis membrane used in your unit is rated at 77°F and 60psi. Water production will decrease approximately 1.5% for each degree that your incoming water is below 77°F. It may be necessary to change to a higher flow membrane (and flow restrictor).
	Storage tank pressure is too low.	Check pressure with gauge and refill to maximum 8 psi. Note: Tank must be empty of water when checking the air pressure.
	Filters are clogged.	Replace Filters.
Water Leaking from Fittings	Tubing not properly seated	Remove tubing. Check that the tubing cut is completely straight and re-seat tubing. (Page 8)
Water leakage at filter bowls	Filter bowls are loose.	Retighten.
	Burr on edge of filter bowl.	Remove burr with emery cloth or sand paper.
	O-Ring in filter bowls is missing, damaged, or not sealed properly	Replace or position correctly.
Water backing up to air gap in faucet (Systems w/ air gap faucets only)	Line is clogged.	Clean out the line.
	Line is too long.	Must be as short and straight as possible.
	Drain line is clogged.	Disconnect 3/8" dia. Line and clean out with probe or by flushing.
Faucet spout is dripping	Handle sticking or worn.	Replace the faucet
Milky colored water	Air in the system	Air in the system is normal after startup of the RO. Water should lose the milky look within a few days of normal usage.

RO BASICS

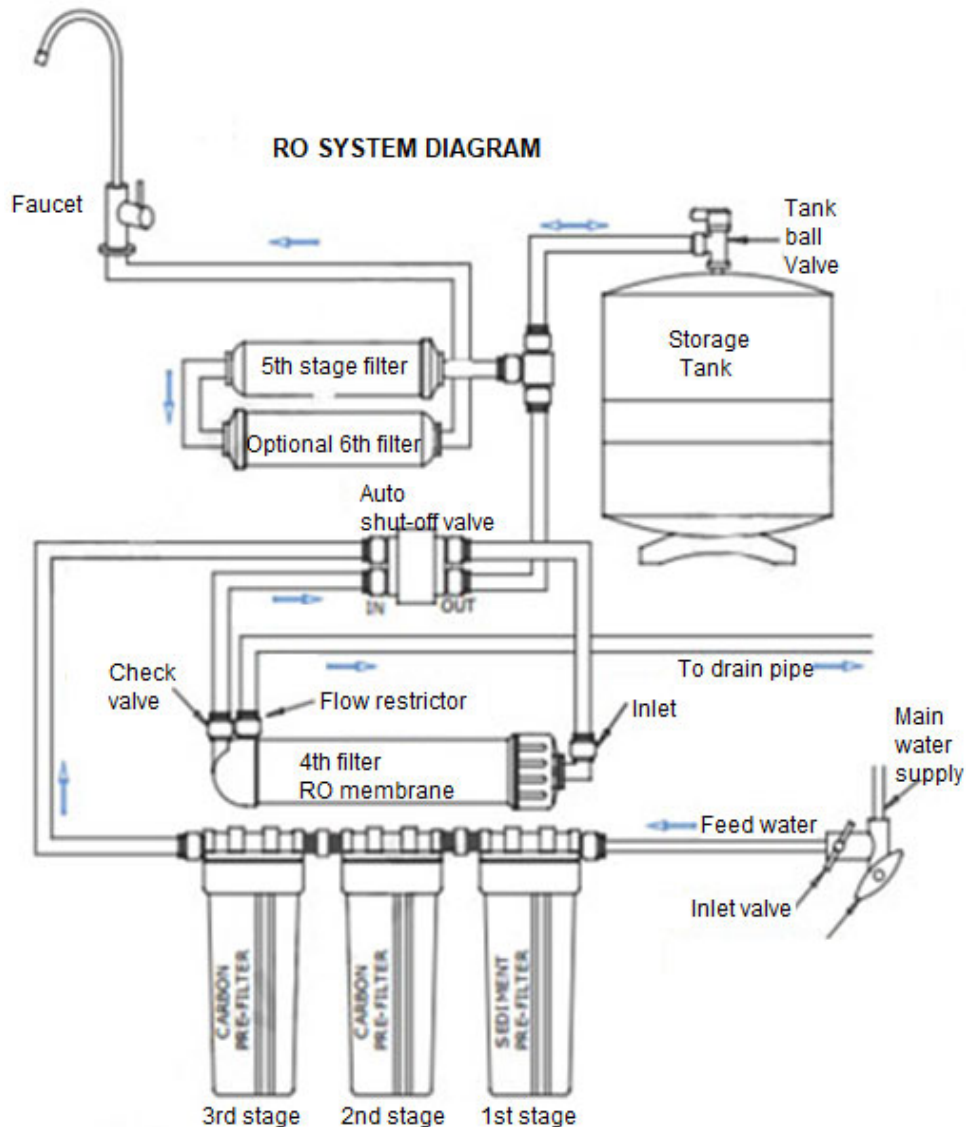
This section provides basic concepts on how an RO system works, how it performs in relation to your house's water condition. We hope this information helps keep your RO system running at top performance for years to come.

Basic Terms

- GPD = Gallons Per Day (flow rate)
- PSI = Pounds per Square Inch (pressure)
- TDS = Total Dissolved Solids (contaminants)
- PPM = Parts Per Million (unit used to measure TDS level)
- TDS Meter = A digital meter for measuring the TDS level in the water

Flow Diagram for 5-Stage or 6-Stage RO System:

The diagram below shows how water flows through the RO system from Feed point to Output point. Input water starts from Main Water Supply, going through stages 1, 2, 3 pre-filters, then enters the stage-4 membrane. Product (filtered) water from the membrane feeds the storage tank; the "brine water" from the membrane drains out through the drain line. Product water from the tank passes through stage-5 filter (then optional stage-6 filter) before reaching the dispensing faucet.



Water Pressure – The Most Important Factor!

RO systems run on water pressure. Therefore, your water pressure has the most direct effect on how well your RO will perform. With sufficient water pressure (80 psi max.), your RO system will function well, give high output with high removal rate, and fill up the storage tank quickly.

TDS Meter (Option) – How to Test Your Water Quality:

The TDS meter is used to test your water's quality before and after the RO system. It also tells you when the membrane needs to be changed.

Please follow instructions below:

Use 2 clean glasses, fill one glass with Tap water, fill the other glass with Product (filtered) water (rinse this glass with filtered water several times to get an accurate reading). Remove the Sensor cap on the TDS meter and rinse the meter sensor with filtered water several times, then Turn on the meter.

The meter will show "000" reading on its screen. Place the TDS meter into the Product water. Record Product water's TDS reading. Then do the same for the Tap water. Record the Tap water's reading. Compare the 2 readings.

The Product water's TDS should be about 3%-10% of your Tap water's TDS. This is a normal range.

For example:

Your Tap water's TDS: 100 ppm

Your Product water's TDS should read within: 10% of 100ppm => 10ppm

This means that with 100 ppm input, the RO system has removed 90% of the contaminants (TDS) from the source, leaving only 10% (10 ppm) residual TDS in the Product water. This is a normal range. Which means the RO membrane is in good conditions.

If your Product water TDS reads less than 10%, that is a very good and normal reading.

You should test your water once or twice a year to monitor the membrane condition. As the membrane gets depleted overtime, its rejection capacity will decrease. When this happens, the TDS in the Product water will increase.

When your Product water TDS creeps up to 15%- 20% of input water's TDS, it's time to replace the membrane.

How Long Does It Take to Fill Tank?

Depending on your water pressure, the standard tank will fill up in 2-3 hours. After the tank is filled, the RO will shut off automatically.

Important! Please TURN OFF the main cold water supply to the RO system when the unit is not in use during a vacation or extended leave. During very cold or freezing weather conditions, please also TURN OFF the main cold water supply and completely drain all of the water from the RO system and water storage tank.

How Full Can My Tank Fill Up?

Your water pressure and **temperature** will determine how full and how fast the storage tank will be filled up. The stronger your input water pressure, the faster and fuller the tank can fill. If water pressure is low, the tank will fill slower and will not fill up to its full capacity.

For a non-pumped RO system:

The 4* gallon tank will fill up according to your input water pressure as follows:

Input 70+ psi —> tank fills 3.1 gallon (almost 100% full)

Input 60 psi —> tank fills 2.8 gallon (about 88% full)

Input 50 psi —> tank fills 2.5 gallon (about 70% full)

So, if your input water pressure is low, the tank will not fill up to full.

* 4-gal refers to tank's total volume (air space & bladder). At 80-90psi, tank bladder's capacity is around 3.2 gallons.

Feeding Multiple Outlets:

Feeding the filtered water to multiple outlets is doable. The key is choosing the right RO model that fits your house's water pressure level. This model should fill up the tank quickly and fully. A frequently full tank will then provide good delivery pressure to feed the multiple outlets in your house. We suggest limiting output points to no more than 3 outlets. Total tubing distance should be within 40 ft. horizontal and 15 ft. vertical from the RO system (more or less).

Insufficient Water Pressure – Problems with Non-Pump RO Systems:

The 3 most common problems caused by low input water pressure:

- 1) Tank does not fill up, get little water from tank
- 2) Sluggish flow at the dispensing faucet
- 3) RO makes water slower than the claimed GPD

If you experience these problems, Please check your input water pressure as in section 9. This will often solve the above listed problems.

How to Test Your Water Pressure:

Get a water pressure gauge that adapts onto your sink or garden faucet (from hardware store), attach gauge onto faucet, turn water on to FULL, then take a reading.

For some areas, water pressure is lower during the day and higher at night when less people are using water. So to get an accurate average, take several measurements at different times of the day and average them out.

Premature Membrane Failure:

There are 4 common causes that lead to premature membrane failure:

1. Failing to replace the 3 pre-filters as frequently as needed:
 - **If you're on city water:** The over-depleted carbon pre-filters allow the chlorine to get through and damage the membrane.
 - **If you're on private well water:** The overloaded pre-filters allow excessive sediments and particles to get through and clog up the membrane surface.
2. Your water source may contain certain organic or chemical compounds that form a slimy film which covers up the membrane's surface. This will disable the membrane prematurely. In this case, adding a UV light could help extend the membrane's life.
3. Your water source is extremely hard. This will clog up the membrane with heavy calcification. Adding a water softener will help greatly.
4. If the drain water flow is somehow restricted or blocked, the membrane will be damaged prematurely. So please check to make sure the drain water is draining off unhindered.

PRODUCT WARRANTY

- SELLER hereby warrants to CUSTOMER that the goods herein described will be free from any liens or encumbrances, that good title to said goods will be conveyed to CUSTOMER by sale of same.

SELLER warrants materials of its own manufacture against defects in material and workmanship under normal conditions of usage and service as specified in this manual for one year from whichever of the following events occur first:

- First use of the system
- Three (3) months following date of shipment from Vista, CA.

Materials not manufactured by SELLER receive only such warranty, if any, of the manufacturer thereof and which are hereby assigned to CUSTOMER without recourse to SELLER.

SELLER'S obligation under this warranty is limited to and shall be fully discharged by repairing or replacing any defective part FOB its works. SELLER shall not be liable for repair or alterations made without SELLER'S prior written approval; for membrane elements becoming plugged by suspended matter, precipitates, or biological growth; or for failure to properly maintain the element. SELLER shall not be liable for damages or delay caused by defective material. Products returned to SELLER for warranty examination must be shipped freight prepaid.

- **SELLER'S Liability.** SELLER SHALL NOT BE LIABLE FOR PROSPECTIVE PROFITS OR SPECIAL, INDIRECT OR CONSEQUENTIAL DAMAGES, NOR SHALL RECOVERY OF ANY KIND AGAINST SELLER BE GREATER IN AMOUNT THAN THE PURCHASE PRICE OF THE SPECIFIC GOODS SOLD AND CAUSING THE ALLEGED DAMAGE, WHETHER SUCH CLAIM BE BASED ON CONTRACT OR TORT; provided, however, the aforesaid to the contrary notwithstanding, SELLER shall not be liable for any bodily injuries or property damage directly caused by its willful, wanton or negligent acts.
- **All Other Warranties and Damages.** THERE ARE NO WARRANTIES ESTABLISHED, EXPRESS OR IMPLIED OR STATUTORY, INCLUDING THE WARRANTY OF MERCHANTABILITY, EXCEPT THOSE SET FORTH ABOVE OR ANY PERFORMANCE WARRANTY WHICH IS ATTACHED TO THIS ORDER.
- **Permits, Ordinances and Code Compliance.** CUSTOMER has full responsibility for obtaining any licenses, permits and inspections required with respect to installation and use of the goods herein described.
- **Governing Law.** Any agreement based upon this Order and the obligations thereby imposed on SELLER and CUSTOMER shall be governed by and construed according to the laws of the State of California.

Replacement Schedule

Our recommended replacement schedule is for average feed water quality, and service needs will vary based on water quality and use.

- For cleaner city water, you may be able to skip the 3 and 9 month pre-filter replacements if there is no loss of performance.
- For applications where the feed water is dirtier or has specific issues, more frequent change-outs may be required.
- Generally speaking, filters should be changed when there is a loss of performance and after any extended periods of non-use. Filter life recommendations on the cartridge labels should be followed to prevent biological growth.

Record Installation Date:

3 Month Replacements	6 Month Replacements	9 Month Replacements	1-Year Replacements
Filter Pack: RFK-5-PRE	Filter Pack: RFK-N	Filter Pack: RFK-5-PRE	Filter Pack: RFK-N-50
<ul style="list-style-type: none"> Sediment Pre-filter Carbon Pre-filter (x 2) 	<ul style="list-style-type: none"> Sediment Pre-filter Carbon Pre-filter (x 2) Carbon Post-Filter Alkaline Filter 	<ul style="list-style-type: none"> Sediment Pre-filter Carbon Pre-filter (x 2) 	<ul style="list-style-type: none"> Sediment Pre-filter Carbon Pre-filter (x 2) Carbon Post-Filter Alkaline Filter RO Membrane (Sanitize System)

Replacement Records

	Replace	Next Due Date
3-Month:		
6-Month:		
9-Month:		
1 Year:		
3-Month:		
6-Month:		
9-Month:		
1 Year:		
3-Month:		
6-Month:		
9-Month:		
1 Year:		
3-Month:		
6-Month:		
9-Month:		
1 Year:		

Filter Packs

RFK-N – Replacement Filter-Pack

(Membrane Sold Separately) Includes:

- (1) H-F1005CF – 5 Micron Sediment Prefilter (Stage 1)
- (2) H-F2510AC – Carbon Block Pre-filters (Stages 2 & 3)
- (1) H-F1032-43A – Carbon Post-Filter (Stage 5)
- (1) H-F10ALK-14 – Alkaline Mineral Cartridge (Stage 6)



RFK-5-PRE –Pre-Filter-Pack

Includes:

- (1) H-F1005CF – 5 Micron Sediment Prefilter (Stage 1)
- (2) H-F2510AC – Carbon Block Pre-filters (Stages 2 & 3)



RFK-N-50 – Replacement Membrane & Filter Pack

With 50 GPD Membrane - Includes:

- (1) H-F1005CF – 5 Micron Sediment Prefilter (Stage 1)
- (2) H-F2510AC – Carbon Block Pre-filters (Stages 2 & 3)
- (1) M-T1812A50 – 50 GPD RO Membrane (Stage 4)
- (1) H-F1032-43A – Carbon Post-Filter (Stage 5)
- (1) H-F10ALK-14 – Alkaline Mineral Cartridge (Stage 6)



Scan for Support & Replacement Filters