AMI PURE PLUS

FOR WALL-MOUNTING/UNDER-THE-COUNTER/
COOLER INSTALLATION

Instruction Handbook for Installation, Operation and Maintenance.

Mineral RO™ TECHNOLOGY
Removes Dissolved Impurities
Retains Essential Minerals
Multiple Purification

RO + UV + UF + TDS Control

The Best Tasting Pure Water

APPLIED MEMBRANES, INC.
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Reverse Osmosis Water Purification with UV Disinfection & TDS Controller

Applied Membranes, Inc. is an ISO 9001:2015 QMS Certified Company

Welcome to AMI

Dear Customer,

At the outset, allow us to thank you for your trust in AMI water purification. We take pride in our reputation for product quality and industry proven performance. We are certain that your decision to own an AMI Pure Plus Mineral RO™ water purifier will go a long way towards keeping you and your family in good health. We are confident that you will be satisfied with its performance and that it will serve your need for safe and clean drinking water without any compromise.

This guide will help you in getting the best out of your water purifier. Please go through this booklet to familiarize yourself with its operation and maintenance.

Best Wishes

Applied Membranes, Inc.

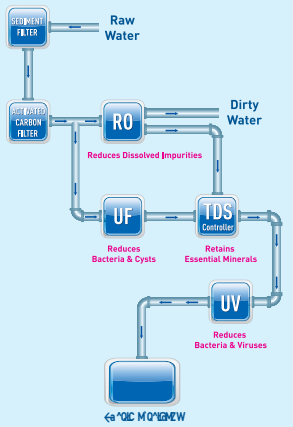
Table of Contents

1.	AMI TECHNOLOGY - A Breakthrough in Water Purification	1
2.	Features	1
3.	Items in the Box	1
4.	Important Instructions	2
5.	Reverse Osmosis Process	3
6.	UV Process	3
7.	Water Flow Diagram	4
8.	Electrical Circuit Diagram	4
9.	UV Fail Alarm	5
10.	Filter Change Alarm	5
11.	Computer Controlled Operation	5
12.	Automatic Operation	5
13.	Installation Instructions	6
14.	TDS Adjustment	7
15.	Starting up the Purifier	7
16.	Recommended Usage of Rejected Water	7
17.	Maintenance	8
18.	Important Safety Instructions	8
19.	Warning	8
20.	Technical Specifications	9
21.	Performance Data Sheet	9

AMI TECHNOLOGY- A Breakthrough in Water Purification*

Presenting the **AMI Pure Plus** Mineral RO™ Water Purifier based on state-of-the-art AMI Technology, for purer and healthier water.

At the heart of the **AMI Pure Plus** Mineral RO™ Water Purifier is a Reverse Osmosis membrane having pores as small as 0.0001 microns that reduce even dissolved impurities (salts and heavy metals) as well as harmful micro-organisms (bacteria, viruses, etc.) and even converts hard water into sweet and purer drinking water. It also incorporates a UV disinfection process to give double protection from harmful micro-organisms. The **AMI Pure Plus** Mineral RO™ Water Purifier also allows the user to control the Total Dissolved Solids (TDS) level of purified water.



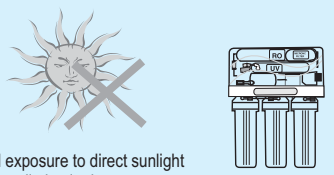
Features of AMI Pure Plus Mineral RO™ Water Purifier

- Double purification by RO + UV* processes
- Built-in TDS Controller that allows adjustment of TDS level of purified water
- Suitable for purification of Brackish / Tap Water / Municipal Corporation Water Supply
- 3.2 gallons optional storage tank that makes purified water available on demand
- Fully automatic operation, with auto-on and auto-off function
- Computer-controlled operation for enhanced purity and long life
- Filter Change Alarm to indicate filter replacement time
- UV Fail Alarm* to indicate failure in UV system
- RO Membrane fused inside membrane housing to prevent tampering
- Use of push-fit fittings for leakage free and maintenance free performance

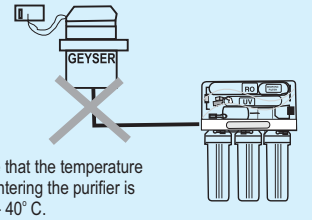
Items in the Box

1.	**AMI Pure Plus** Mineral RO™ Water Purifier	:	1 Qty.
2.	3-Way Connector	:	1 Qty.
3.	S.S. Ball Valve	:	1 Qty.
4.	Food Grade Pipe ¼ inch (Blue)	:	98.4 inches
5.	Food Grade Pipe ¼ inch (White)	:	98.4 inches
6.	Food Grade Pipe ⅜ inch (White)	:	98.4 inches
7.	Screws & Plastic Inserts	:	2 Qty. each
8.	Sticker Center Drill	:	1 Qty.
9.	Faucet	:	1 Set
10.	Drain Saddle Assembly	:	1 Set
10.	Hydrostatic Storage Tank	:	Optional
11.	User Manual	:	1 Qty.

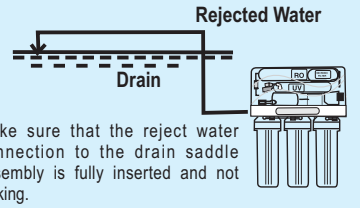
Important Instructions



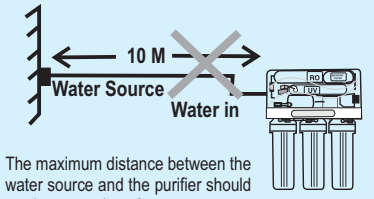
Avoid exposure to direct sunlight and installation in damp areas.



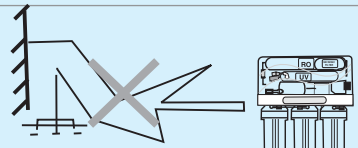
Make sure that the temperature of water entering the purifier is within 10° - 40° C.



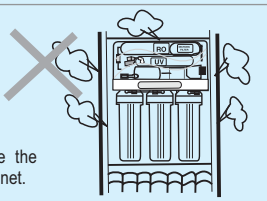
Make sure that the reject water connection to the drain saddle assembly is fully inserted and not leaking.



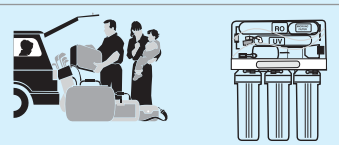
The maximum distance between the water source and the purifier should not be more than 3 meters.



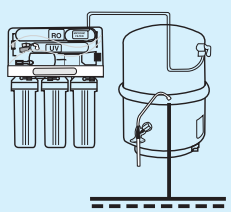
Avoid sharp bends in the pipe fittings. Do not bend or block the reject water pipe.



Do not confine the purifier in a cabinet.



In case of not using the purifier for more than two days, kindly switch off the power supply and drain the storage tank.



To keep the storage tank clean, it should be drained once in 30 days.

AMI

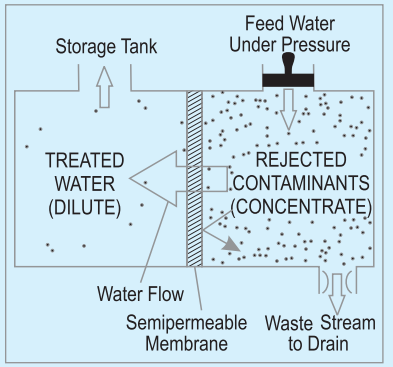
GENUINE SPARE PARTS

Use Genuine AMI spares for optimum performance

Do not try to service the purifier on your own. Instead, call service technician for help.

Reverse Osmosis Process

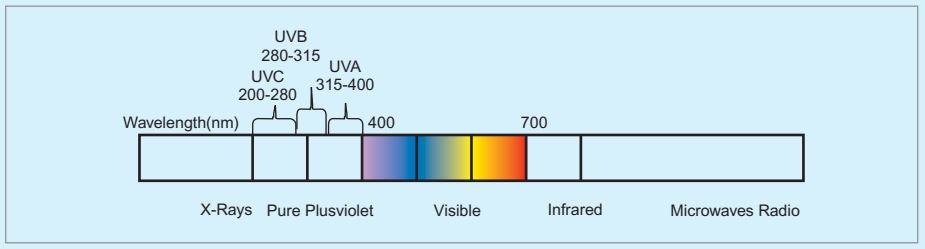
The Reverse Osmosis process, also known as hyper filtration, is the finest filtration process known till date.The process ensures reduction of particles as small as ions from a solution.Reverse Osmosis uses a semi-permeable membrane to reduce salts from potable / brackish water. In Reverse Osmosis, water pressure applied to the concentrated side forces the process of osmosis into reverse. Under enough pressure, treated water is "squeezed" through the membrane from the concentrated side to the diluted side. Salts dissolved in water as charged ions are repelled by the RO membrane. The rejected impurities on the concentrated side of the membrane are washed away in a stream of waste water and thus do not get accumulated as in a traditional filter.



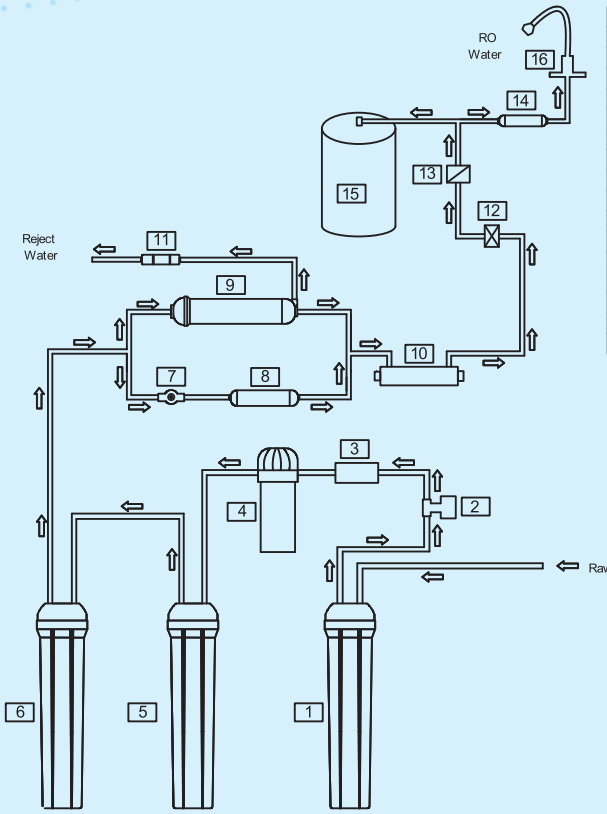
UV Process

The UV light has shorter wavelength (higher energy) than the visible light. It is called Pure Plus-violet because it is just beyond violet light in the light spectrum. Technically, the Pure Plus-violet light is defined to be any wavelength of light, which is shorter than 400 nanometer.

UV rays, which penetrate into the micro-organisms, are absorbed by the DNA of the pathogen in the water. The DNA is altered in such a way that the pathogen cannot reproduce itself. Thus, it is essentially killed and cannot cause infection.This process of DNA modification is called inactivation.

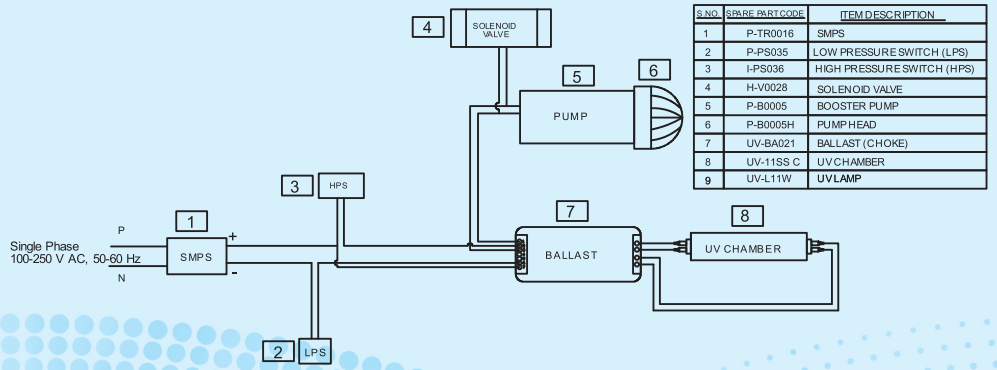


Water Flow Diagram



S.NO	SP.CO.	ITEM DESCRIPTION
1	H-F1005CF	SEDIMENT FILTER
2	P-PS035	LOW PRESSURE SWITCH
3	H-V0028	SOLENOID VALVE
4	P-B0005	BOOSTER PUMP
5	H-F2510GAC	ACTIVATED CARBON FILTER
6	H-F2510AC	CARBON BLOCK FILTER
7	H-VTDS034	TDS CONTROL VALVE
8	M-U1808	UF FILTER
9	M-T1808-ENK	RO MEMBRANE
10	UV-11SS C	UV CHAMBER
11	H-RQC018	FLOW RESTRICTOR TUBE
12	H-VCK058	NON RETURN VALVE
13	I-PS036	HIGH PRESSURE SWITCH
14	H-F0834-43ST	POST CARBON FILTER
15	H-SW001	HYDROSTATIC TANK
16	H-T5000	FAUCET

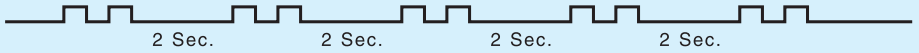
Electrical Circuit Diagram



S.NO	SPARE PARTCODE	ITEM DESCRIPTION
1	P-TR0016	SMPS
2	P-PS035	LOW PRESSURE SWITCH (LPS)
3	I-PS036	HIGH PRESSURE SWITCH (HPS)
4	H-V0028	SOLENOID VALVE
5	P-B0005	BOOSTER PUMP
6	P-B0005H	PUMP HEAD
7	UV-BA021	BALLAST (CHOKE)
8	UV-11SS C	UV CHAMBER
9	UV-L11W	UV LAMP

UV Fail Alarm*

AMI Pure Plus Mineral RO™ Water Purifier has an in-built feature of an audible alarm if the UV lamp malfunctions. This feature is provided to ensure purity. The UV Fail Alarm will sound as following:
Two short beeps after every two seconds.

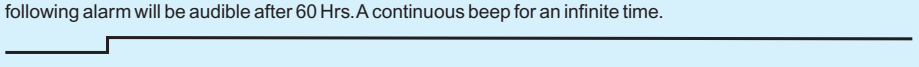


In case such an alarm is audible, kindly switch off the purifier. The purifier will stop its purification process in such a circumstance.

Filter Change Alarm

AMI Pure Plus Mineral RO™ Water Purifier has an in-built feature of an audible alarm to indicate replacement time filters. This alarm will be audible after 700 hrs of use since the last filter change (or since the time of installation). The Filter Change Alarm will sound as following:
4 short beeps after every two seconds; for 30 seconds. The alarm will repeat after every 2 hours of use.

In case such an alarm is audible, please change the filters of the purifier. However, if the filters are not changed within the next 60 hours of operation, the purifier will stop functioning to ensure purity and hygiene. The following alarm will be audible after 60 Hrs. A continuous beep for an infinite time.



In case, such an alarm is audible, kindly switch off the purifier & replace the filters. In such a circumstance, the purifier will not function unless the filters are changed.

Computer Controlled Operation*

To ensure delivery of purer and healthier water, a micro-processor is installed in the purifier that performs the following functions:-

UV Stabilisation Delay: To ensure that the UV lamp is pre-heated and is working at its optimum level before it starts disinfecting water, the controller provides a two seconds delay to UV lamp when the purifier is switched on. During this period, only the UV lamp is switched on and other electrical devices of the purifier are switched off.

Purification Delay: To ensure that the idle water lying in the internal pipes and in the UV chamber is disinfected before being passed into the storage tank, the system provides 5 second delay when the purifier is switched on. During this time, the UV lamp kills all micro-organisms that may be in the water inside UV chamber. After this delay, all other electrical devices such as booster pump and solenoid valve are switched on to start normal purification process.

Audible Alarm: The controller also controls the timing of UV Fail Alarm and the Filter Change Alarm.

Automatic Operation

- The purifier automatically shuts off when the storage tank is full
- The purifier does not start when inlet water supply pressure falls below 4.267 (psi/10°C)
- The purifier automatically restarts when water level drops below the maximum
- The purifier does not allow any water rejection in absence of electricity or when tank is full

Installation Instructions

The **AMI Pure Plus** Mineral RO™ Water Purifier is a product of advanced technology which ensures safe and clean drinking water. The purifier is easy and convenient to install.

Recommended Site Preparations:

- Single Phase 100-250V AC, 50-60 Hz. connection not more than 118.1 inches away from the point of installation of purifier
- Raw water supply with ½ inch nipple not more than 3m away
- Drain for rejected water not more than 118.1 inches away
- Space as per dimensions of the purifier
- Wall/plane surface for mounting two screws and holding the machine
- The system and installation needs to comply with state and local laws and regulations

Specific Instructions:

- **AMI Pure Plus** Mineral RO™ Water Purifier is an under-the-counter RO water purifier. Make sure that it is only mounted on a wall. Avoid installation on wooden and metallic stands
- For optimum performance and minimum inlet pressure required, ensure that the raw water supply tank is at least 10 ft above the level at which the purifier is installed
- It is preferable to install the purifier near a sink so that faucet can be mounted on the sink and the inlet and reject water lines are easily available

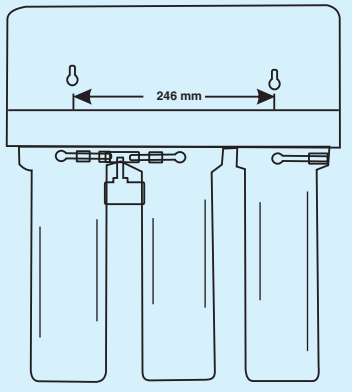


Figure 1

Installation Instructions:

- Screw in the two 10x50 self taping screws at the same horizontal level at a distance of 9.68 inches from each other in the wall. This can be preferably done under the kitchen sink
- Carefully hang the purifier on the wall with the help of wall mounting slot holes present on the back side of the purifier, as shown in the figure 1
- Fix the SS ball valve to the ¼ inch port of the 3-way connector
- Connect the 3-way connector to the raw water supply as shown in the figure 2. The threaded end of the 3-way connector is fitted in line with the raw water supply. The other end can be connected to a tap or can be plugged off if not required
- Now connect one end of the white pipe to the SS ball valve and other end to the inlet of the right most sediment filter (labeled as No. 1 in the system flow diagram) (Note: white pipe is for raw water supply)
- Drill a 1/4" hole in the drain pipe, below the sink. Install the Drain Clamp by first applying the foam gasket inside the front half of the drain saddle. Punch out the cut-out hole in the center of the pad, remove the adhesive backing, and adhere to the inside of the drain saddle, ensuring the holes are aligned. Align the hole drilled in the drain pipe with the hole in the drain saddle. Use Phillips screwdriver to tighten the clamp. Avoid over-tightening.

- Connect one end of the blue pipe to the outlet of the flow restrictor tube (labeled as No. 11 in the system flow diagram) and insert tubing from the Reject Water line to the quick connect fitting on the drain line and check the seal (Note: Blue pipe is for reject water).
- Make a drill of 0.43 inches on the top of the sink or kitchen bed where the faucet (labeled as No. 16 in the system flow chart) can be installed conveniently as per drawing. Secure the faucet to the sink, by tightening the brass nut washer
- Tighten the 90 degree ball valve to the tank and connect it to the outlet of the purifier as shown in the drawing

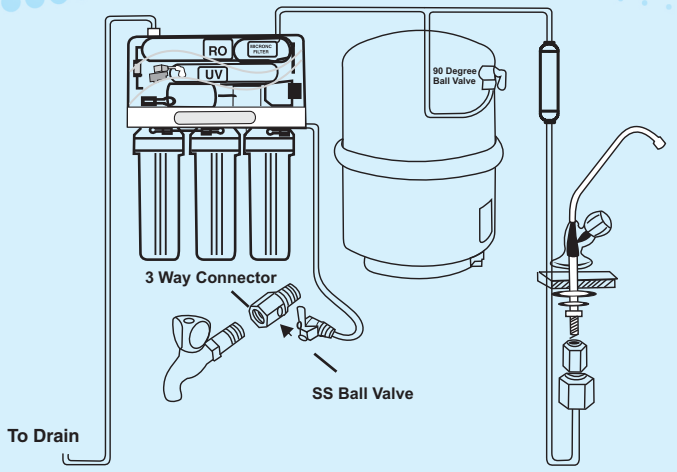


Figure 2

TDS Adjustment*

The unique TDS Controller enables customers to retain the contents of natural minerals in purified water as per their requirement.

- Turning the screw of the valve anticlockwise results in an increased mineral content
- Turning the screw of the valve clockwise results in a decreased mineral content

Starting-up the Purifier

- Switch on the power supply
- Wait approximately for half an hour so that the storage tank fully fills up**
- Switch off the power supply
- Drain off the storage tank by opening the faucet to remove any dust particles from the pipe and storage tank
- Close the faucet & switch on the power supply
- The purifier is ready to use

Recommended Usage of Rejected Water

Although the rejected water has high concentration of salts, it is absolutely clean and free of impurities like chlorine, dirt, sand, etc. which are present in raw water. This rejected water usually goes down the drain but if required, can be used for gardening purposes. It has high concentration of salts and minerals which accelerates plant growth. Rejected water can also be used for cleaning purposes, i.e. cleaning utensils, mopping, etc.

Maintenance

To ensure that the purifier operates at its optimum level, a routine maintenance must be performed. The frequency of the maintenance will greatly depend upon the raw water quality and consumption of purified water.

- Replace sediment, activated carbon block and UF filter when the filter change alarm is audible OR after every 12 months. It is recommended to change the FRT when the filters are replaced
- Replace RO membrane once in a year
- Replace UV Lamp once in a year
- If you are not going to use the purifier for a long time (in case you are on a holiday, tour or out of home), make sure that you disconnect the power supply, turn off the raw water supply and drain the storage tank

Note: The purification capacity of RO membrane will reduce with time due to clogging of pores of membranes.

The Reverse Osmosis system contains a replaceable treatment component critical for the effective reduction of total dissolved solids and that product water shall be tested periodically to verify that the system is performing properly.

Replacement of spare parts are as under:-

H-F1005CF	Sediment Filter 10”
H-F2510GAC	Activated Carbon Filter 10”
M-T1808-ENK	RO Membrane Welded 8" Housing
H-F0834-43ST	Post Carbon Filter (Blue)
M-U1808	Hollow Fibre Membrane (UF)
H-L11W	Ultraviolet (UV) Replacement Lamp
H-F2510AC	Carbon Block Filter 10”

“This reverse osmosis system contains a replaceable component critical to the efficiency of the system. Replacement of the reverse osmosis component should be with one of identical specifications as defined by the manufacturer, to ensure the same efficiency and contaminant reduction performance.”

Important Safety Instructions

- If the supply cord is damaged, it must be replaced by the original part in order to avoid hazard
- Children should be supervised to ensure that they do not play with the appliance

Warning

- Do not operate the UV-C emitter when it is removed from the appliance enclosure
- Read the maintenance instructions before opening the appliance
- The appliance must be disconnected from the supply before replacing the UV-C emitter

Technical Specifications

Product	AMI Pure Plus
Product Code	HD-22PP
Product Generic Name	Water Purifier
Product Color	White
Applications	Suitable for Purification of Brackish/Tap Water/ Municipal Corporation Water.
Purification Production Rate	3.96 (gal/hr.*)
Body Material	ABS Food Grade Plastic/Stainless Steel
Mounting	Wall-mounting/Under-the-Counter/Cooler Installation
Dimensions (inches)	18.11 (L) x 9.84 (W) x 23.22 (H)
Inlet Water Pressure/Temp (Min.)	4.267 (psi/10°C)
Inlet Water Pressure/Temp (Max.)	56.893 (psi/40°C)
Min./Max. Operating pH	6.5-8.0
Filter Cartridge	Sediment, Activated Carbon, UF and Post Carbon.
UV Lamp Wattage	11 (W)
Life of UV Lamp	5000 hrs. of operation
Net Weight	23.5 (lbs)
Storage Capacity	3.2 (gallons)
Maximum Duty Cycle	19.8 (gal/day)
Membrane Type	Thin Film Composite RO
Booster Pump Voltage	24 V DC
Total Power Consumption	60 (W)
Input Power Supply	Single Phase 100-250V AC, 50-60 Hz.
IP Rating	IPX1

* Treatment capacity tested for tap water having TDS level of 750 ppm at room temperature.

Performance Data Sheet-AMI Pure Plus Mineral RO™ Water Purifier

"This system has been tested according to NSF/ANSI 58 for reduction of the substances listed below. The concentration of the indicated substances in water entering the system was reduced to a concentration less than or equal to the permissible limit for water leaving the system, as specified in NSF/ANSI 58".

Substance	Influent challenge concentration mg/L	Maximum permissible product water concentration mg/L	Minimum % reduction
Total Dissolved Solids	750 ± 40 mg/L	187	86.8%
Arsenic (+5)	0.30 ± 10%	0.010	98.7
Barium	10.0 ± 10%	2.0	97.7
Fluoride	8.0 ± 10%	1.5	96.3
Lead	0.15 ± 10%	0.010	99.3
Nitrate / Nitrite	30 ± 10%	10	68.5

Arsenic, Barium, Fluoride, Lead, Nitrate/Nitrite contents as tested & certified by WQA as per standards NSF/ANSI 58.

"Do not use with water that is microbiologically unsafe or of unknown quality w/o adequate disinfection before or after the system".

Efficiency rating means the percentage of the influent water that is available to the user as reverse osmosis treated water under operating condition that approximate typical daily usage.

The system conform to NSF/ANSI 58 for the specific performance claims as verified and substantiated by test data. While testing was performed under standard laboratory conditions, actual performance may vary.

The influent water to the system shall include no organic solvents, Chlorine <2 mg/L, pH 7-8, Iron <2mg/L, Turbidity <1 NTU and hardness <1000mg/L.

"This system is acceptable for treatment of influent concentrations of no more than 27 mg/L Nitrate and 3 mg/L Nitrite (in combination measured as N), and is certified for nitrate/nitrite reduction only for water supplies with pressure of 140 kpa (20 psi) or greater".

This system has been tested for the treatment of water containing pentavalent arsenic (also known as As (V), As (+5), or arsenate) at concentrations of 0.30 mg/L or less. This system reduces pentavalent arsenic but may not remove other forms of arsenic. This system is to be used on water supplies containing detectable free chlorine residual or on water supplies that have been demonstrated to contain only pentavalent arsenic. Treatment with chloramines (combined chlorine) is not sufficient to ensure complete conversion of trivalent arsenic to pentavalent arsenic. Please see the Arsenic Facts section of the performance data sheet for further information.

Arsenic Facts

Arsenic (As) is a naturally occurring contaminant found in many ground waters. It generally occurs in two forms (valences or oxidation states): pentavalent arsenic (also known as As(V), As(+5), or arsenate) and trivalent arsenic (also known as As(III), As(+3), or arsenite). In natural ground water, arsenic may exist as trivalent arsenic, pentavalent arsenic, or a combination of both. Although both forms of arsenic are potentially harmful to human health, trivalent arsenic is considered more harmful than pentavalent arsenic. More information about arsenic and its toxicity can be found on the U.S. Environmental Protection Agency website at http://www.epa.gov/safewater/arsenic.html.

This system is designed to remove only pentavalent arsenic. This treatment system does not provide a feature for conversion of trivalent arsenic to pentavalent arsenic. The system may remove some trivalent arsenic, however, it has not been evaluated for its ability to remove trivalent arsenic.

Trivalent arsenic is generally more difficult to remove from drinking water than pentavalent arsenic. Trivalent arsenic can be converted to pentavalent arsenic in the presence of an effective oxidant such as free chlorine. The arsenic in water containing detectable free chlorine or that has been treated with another effective oxidant will be in the pentavalent arsenic form.4 Treatment with chloramine (combined chlorine) is not sufficient to ensure complete conversion of trivalent arsenic to pentavalent arsenic.

Consumers using public water supplies can contact their utility to verify whether free chlorine treatment chemicals are being used. Private water supplies and waters that do not have detectable free chlorine residuals should be analyzed to determine the form(s) of arsenic present and the potential need for oxidation of trivalent arsenic to pentavalent arsenic.

Arsenic does not generally impart color, taste, or smell to water, therefore, it can only be detected by a chemical analytical test. Public water supplies are required to monitor treated water for total arsenic (trivalent arsenic plus pentavalent arsenic) and the results are available to the public from the utility. Consumers using private water sources will need to make arrangements for testing. A total arsenic test usually costs about $15-$30 and it is recommended the test be conducted by a certified laboratory. Local health departments or environmental protection agencies can help provide consumers with a list of certified laboratories. Some laboratories may also be able to analyze specifically for (speciate) the form(s) of arsenic present in a water sample if requested.

This treatment system was tested under laboratory conditions as defined in NSF/ANSI 58 Drinking Water Treatment Units – Health Effects and was found to reduce 0.30 mg/L of pentavalent arsenic in the test water to less than 0.010 mg/L under standard testing conditions. Actual performance of the system may vary depending on specific water quality conditions at the consumer's installation. Following installation of this system, the consumer should have the treated water tested for total arsenic to verify arsenic reduction is being achieved and the system is functioning properly.

The arsenic removal component of this system must be replaced at the end of its useful life of 1-2 years. The replacement component, H-F1005CF-R Inline Sediment Filter 10", H-F2510GAC-R Inline Carbon Filter 10", M-T1808-ENK RO Membrane Welded 8" Housing, H-F0832-43QC Blue Post Carbon Filter (Blue), M-U1808 Hollow Fibre Membrane (UF), H-RQC018 Flow Restrictor (FRT) 550/600, H-F2510AC-R Carbon Block Filter 10" can be purchased directly from the manufacturer Applied Membranes, Inc.