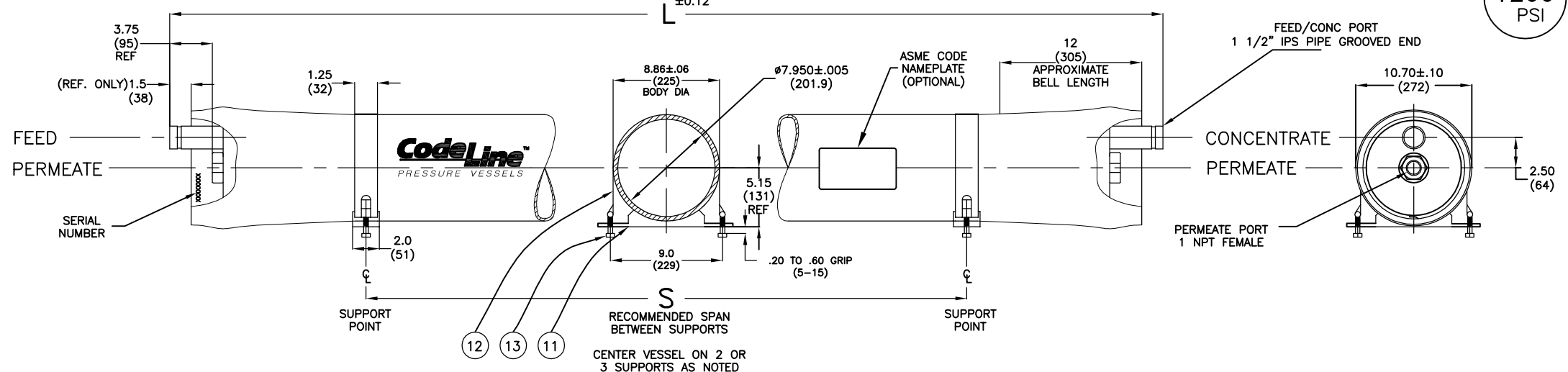
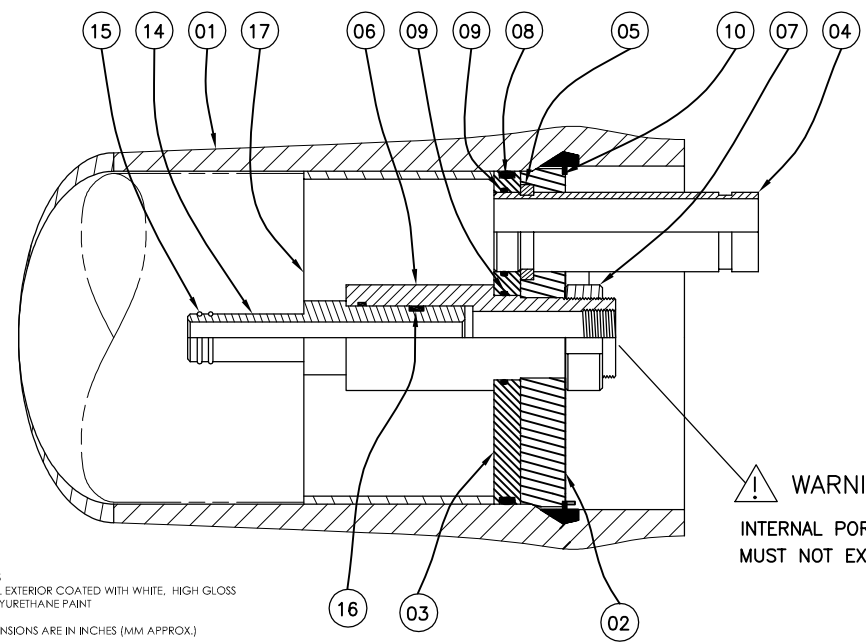


1200
PSI



DWG REF	QTY	PART NUMBER	DESCRIPTION	MATERIAL
SHELL				
01	1	ORDER SECTION	SHELL	Filament Wound Epoxy/Glass composites - SS Head locking grooves integrally wound in place.
HEAD				
02	2	47317	Bearing Plate	6061-T6 Aluminium Alloy-Hard Anodized as per ASME SB-221/SB-209
03	2	96003	Sealing Plate	Engineering Thermoplastic.
04	2	50556	Feed/Conc Port	UNS S32750*
05	2	45090	Port Retainer Set	CF8M Cast SS, Two-piece set.
06	2	50558	Permeate Port	Engineering Thermoplastic.
07	2	45066	Port Nut	Engineering Thermoplastic.
08	2	96000	Head Seal	Ethylene Propylene - O Ring (442)
09	4	45312	Port Seal	Ethylene Propylene - O Ring (225)
HEAD INTERLOCK				
10	2	47336	Retaining Ring	316 Stainless Steel as per ASME SA 479
VESSEL SUPPORT				
11	*2	52169	Saddle	Engineering Thermoplastic.
12	*2	45042	Strap Assy.	304 Stainless Steel - PVC cushion
13	4	46265	Strap screw.	5/16-18 UNC, 18-8 Stainless Steel.
ELEMENT INTERFACE				
14	2	A/R	Adapter	Engineering Thermoplastic.
15	4	A/R	PWT Seal	Ethylene Propylene - O - Ring
16	2	52245	Adapter seal	Ethylene Propylene - O - Ring (124)
17	1	45069	Thrust Ring	Engineering Thermoplastic.



NOTES
 *SHELL EXTERIOR COATED WITH WHITE, HIGH GLOSS POLYURETHANE PAINT
 *DIMENSIONS ARE IN INCHES (MM APPROX.)
 *NOT TO BE USED FOR CONSTRUCTION UNLESS CERTIFIED
 *GENERAL TOLERANCES APPLY, FOR DETAILS CONTACT FACTORY
 *L.O.A REFERS TO OVERALL LENGTH OF THE VESSEL.
 *EMPTY WEIGHT REFERS TO SHELL WEIGHT INCLUDING HEAD ASSEMBLIES WITHOUT MEMBRANES.
 *1.5" SCHEDULE 40 PIPE GRADE AS PER ASME SA-790.

SECTION THROUGH END CLOSURE
 ITEM 17 DOWNSTREAM ONLY

Shell Length Code	L L.O.A. IN (MM)	S Span IN (MM)	Empty Weight LB (KG)
1	65.125 (1651)	35 X 1 (889)	92 (42)
2	105.125 (2670)	75 X 1 (1905)	132 (60)
3	145.125 (3686)	115 X 1 (2921)	172 (78)
4	185.125 (4702)	77 X 2 (1956)	212 (96)
5	225.125 (5718)	97 X 2 (2464)	252 (114)
6	265.125 (6734)	117 X 2 (2972)	292 (132)
7	305.125 (7750)	137 X 2 (3480)	331 (150)



ENGR	IS	MODEL 80E120			
QTY	HP	MEMBRANE HOUSING			
DATE	03DEC09	SCALE	SHEET	SIZE	NUMBER
ECN	: 1706	NONE	1 OF 2	B	99110
					REV
					K

* 3 Each Furnished With Length Code 4, 5, 6 & 7.

RATING:

DESIGN PRESSURE.....	1200 PSI at 120°F (8.27 Mpa @ 49°C)
MIN.OPERATING TEMP.....	20°F (-7°C)
FACTORY TEST PRESSURE.....	CE / ASME 1800 / 1320 PSI (12.41Mpa) / (9.10 MPa)
BURST PRESSURE.....	7200 PSI (49.6 MPa)

INTENDED USE:

The CodeLine Model 80E120 Fiberglass RO Pressure Vessel is designed for continuous, long term use as a housing for reverse osmosis membrane elements to desalt typical sea waters at pressures up to 1200 psi. Any make of eight-inch nominal diameter spiral-wound element is easily accommodated; the appropriate interfacing hardware for the element specified is furnished with the vessel.

The CodeLine Model 80E120 is designed in accordance with the engineering standards of the Boiler and Pressure Vessel Code of the American Society of Mechanical Engineers (ASME Code). At small additional cost, vessels can be inspected during construction by an ASME Authorized inspector and ASME Code stamped.

The CodeLine Model 80E120 must be installed, operated and maintained in accordance with the listed precautions and good industrial practice to assure safe operation over a long service life.

The high performance reinforced plastic shell must be allowed to expand under pressure; undue restraint at support points or piping connections can cause leaks to develop in the shell. The end closure, incorporating close fitting, interlocking metal components, must be kept dry and free of corrosion; deterioration can lead to catastrophic mechanical failure of the head.

The end closures, incorporating close-fitting, interlocking metal components, must be kept dry and free of corrosion; deterioration can lead to catastrophic mechanical failure of the heads.

Pentair Water will assist the purchaser in determining the suitability of this standard vessel for their specific operating conditions. The final determination however, including evaluation of the standard material of construction for compatibility with the specific corrosive environment, shall be the responsibility of the purchaser.

Specifications are subject to change without notice.

PRECAUTIONS:

- DO...read, understand and follow all instructions; failure to take every precaution will void warranty and may result in vessel failure
- DO...mount the shell on horizontal members at span "S" using complaint vessel supports furnished; tighten hold down straps just snug
- DO...provide overpressure protection for vessel set at not more than 105% of design pressure
- DO...inspect end closures regularly; replace components that have deteriorated and correct causes of corrosion

- DO NOT... make rigid piping connections to ports or clamp vessel in any way that resists growth of fiberglass shell under pressure; Δ DIA = 0.015 in. (0.4mm) and Δ L = 0.2 in. (5mm) for a length code -7 vessel
- DO NOT... hang piping manifolds from ports or use vessel in any way to support other components; branch connection piping may be simply supported between the header and port; maximum weight of branch piping; feed/concentrate – 16 lbs (7.3 kg); permeate – 8 lbs (3.6 kg)
- DO NOT... operate vessel at pressures and temperatures in excess of its rating
- DO NOT... operate vessel without permeate ports internally connected with a complete set of elements and interconnecting hardware
- DO NOT... operate vessel with permeate pressure in excess of 125 psi at 120°F (0.86 MPa @ 49°C)
- DO NOT... overtighten the connection to the permeate port (hand-tighten plus one-quarter turn, check for leaks)
- DO NOT... tolerate leaks or allow end closures to be routinely wetted in any way
- DO NOT... pressurize vessel until double-checking to verify that the retaining ring is completely inside the groove
- DO NOT... work on any component until first verifying that pressure is relieved from vessel
- DO NOT... operate at pH levels below 3 or above 10